SIGNAMARK®



EXTERIOR FIBERGLASS DOORS

Door Slab Collections - Container



EXTERIOR FIBERGLASS DOORS

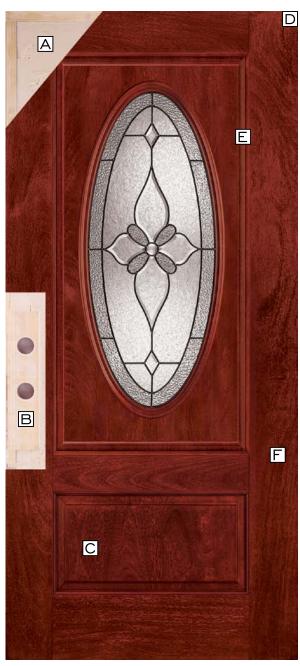
Door Slab Collections - Container

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FEATURES & BENEFITS



ABOVE: CHERRY MAHOGANY FINISH SHOWN

SUPERIOR SECURITY & FUNCTIONALITY



A Polyurethane foam core provides insulation



B 16" wood



Fiberglass door panels will not dent, rust or rot



LVL stiles with composite stiles/rails

AESTHETICALLY PLEASING



E High-definition panel embossments provide elegant curb appeal



E Unique, textured woodgrain detail in every design replicates the true look of a real wood door

Hand Stained Factory Finish 5-Year Finish Warranty







ENERGY EFFICIENCY

ENERGY STAR® certified models available for all 50 states.



Environmentally friendly CFC-free polyurethane foam core.

Molded doorlite openings* minimize landfill waste, reinforce door structure and doorlite support and protect against moisture.

*AVAILABLE IN MOST STYLES

WARRANTY

Limited Lifetime Warranty 5-Year Finish Warranty

TEAK & MAHOGANY

DOOR SLABS | SIGNAMARK.COM

TEAK WOODGRAIN



525-FG 36"



408-FG 36"



208-FG 36"



260-FG 12" | 14"

MAHOGANY WOODGRAIN



CC529-FG 36"

COCOA TEAK

HAND STAINED FACTORY FINISH



CC425-FG

12" | 14"



265-FG 160-FG 10" | 12"

TEAK (ABOVE) ALL DOORS SHOWN IN COCOA TEAK ALL 36" DOORS ALSO AVAILABLE IN 34" FG = FLUSH GLAZE FRAME DENTIL SHELF OPTION AVAILABLE FOR



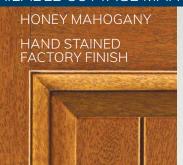
COTTAGE MAHOGANY (AT LEFT) ALL DOORS SHOWN IN HONEY MAHOGANY ALL 36" DOORS ALSO AVAILABLE IN 34" FG = FLUSH GLAZE FRAME DENTIL SHELF OPTION AVAILABLE FOR THE 529 & 425



AVAILABLE TEAK STYLES



AVAILABLE COTTAGE MAHOGANY STYLES

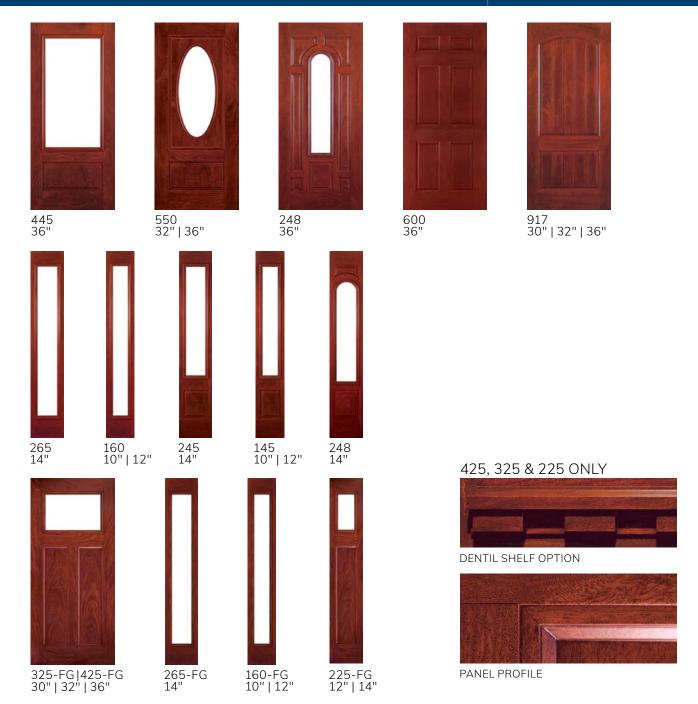


PURE WHITE MAHOGANY



MAHOGANY

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DOORS SHOWN BELOW IN MEDIUM OAK ALL 36" DOORS ALSO AVAILABLE IN 34"



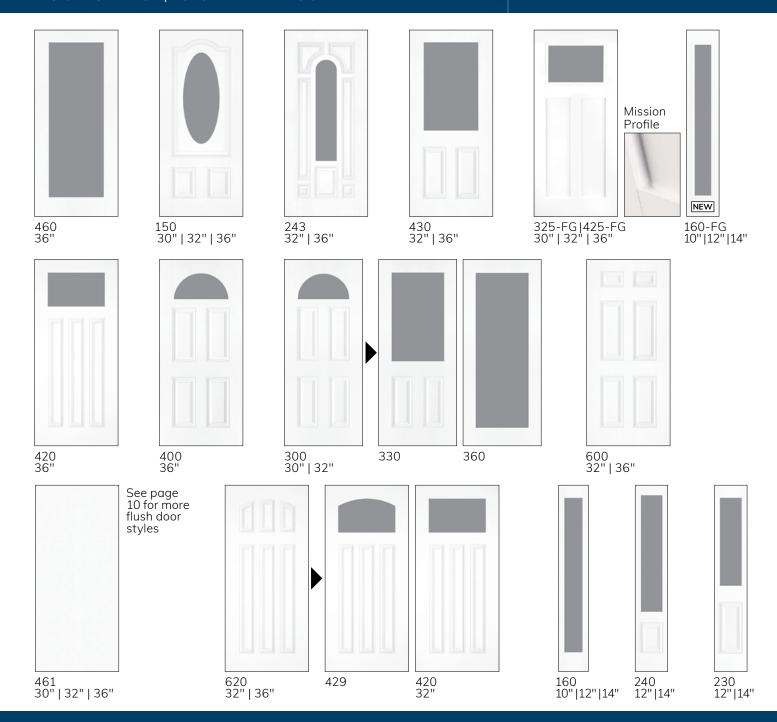


SMOOTH

DOOR SLABS | SIGNAMARK.COM

= MAKES THE FOLLOWING DOOR SLAB(S)

DOORS SHOWN BELOW IN SMOOTH WHITE ALL 36" DOORS ALSO AVAILABLE IN 34" FG = FLUSH GLAZE FRAME



AVAILABLE PRE-PAINTED SMOOTH STYLES



PURE WHITE

MAHOGANY WOODGRAIN



FT445 36"



FT550 32" | 36"



FT248 36"



FT265 14"



FT160 10" | 12"



FT245 14"



FT145 10" | 12"



FT248 14"



FT600



FT917 30" | 32" | 36"

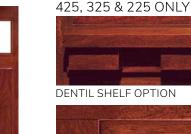


FT325-FG FT425-FG 30" | 32" | 36"



FT265-FG







FT160-FG FT225-FG PANEL PROFILE 10" | 12" | 14"

OAK WOODGRAIN - FG



FT360|FT460 30"|32"|36"



FT150|FT550 30"|32"|36"



FT330|FT430 32"|36"



FT601 32"|36"



FT260 12" | 14"



FT240 12" | 14"



FT325|FT425 30" | 32" | 36"

NEW FT160 10" | 12" | 14"

SMOOTH - FG



FT360|FT460 30"|32"|36"



FT440 36"



FT150|FT550 30"|32"|36"



FT330|FT430 30"|32"|36"



FT300|FT400 30"|32"|36"



FT601 30"|32"|36"



FT260 FT240 12" | 14" 12" | 14"

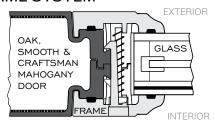


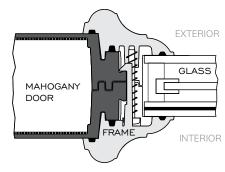
FT230 12"|14"

FEATURES & BENEFITS

HIGH PERFORMANCE DOOR & FRAME SYSTEM

- •Integrated Door, Frame, and Glass for Superior Performance
- •Reinforced Fiberglass Door Skin
- Dual-Fastening Snap-Fit Frame Design
- Safety Laminated Glass Interior/ Safety Tempered Exterior
 - Interior: 1/8" x .090PVB x 1/8"





PERFORMANCE

FIBERGLASS DOOR PANELS Won't Dent, Rust, Rot, or Crack

TRIPLE-PANE DECORATIVE GLASS WITH SAFETY LAMINATED INTERIOR Energy Efficient and Impact Resistant

HIGH-PERFORMANCE, DUAL-FASTENING SNAP-FIT LITE FRAME Premium DP and Impact Performance

100% CFC-FREE POLYURETHANE FOAM CORE Energy Efficient Insulation and Environmentally Friendly



DESIGN

TRUE RESEMBLANCE OF A REAL WOOD DOOR Mahogany Woodgrain: Unique Detail in Every Design Smooth: Crisp Design and Paintable to Match any Décor

FLUSH GLAZE DESIGN Optimal Design and Structural Performance

LITE FRAME AND STILE ALIGNMENT Architecturally Correct Design

HIGH-DEFINITION PANEL EMBOSSMENTS Elegant Curb Appeal

FLORIDA BUILDING CODE TESTING INFORMATION

DOOR TYPE	TESTING NUMBER	SWING	Panel/Opaque "Glazed"				
			Glüzeü				
Panel / Opaque	51 // 000070	Outouina	DP Rating	±60	±55	±55	±55
Opaque	FL# 20867.2	Outswing	Impact	Yes	Yes	Yes	Yes
			DP Rating	± 60**	±55	±55	±55
Glazed	FL# 20867.1	Outswing	Impact	Yes	Yes	Yes	Yes

Visit www.signamark.com for Evaluation Reports and Drawings (go to products/performance-data). You can also view Evaluation Reports and Drawings at www.floridabuilding.org.

**3/4 Oval DP Rating: + 75 / - 75.

Doors with sidelite(s) are continuous head & sill.

AVAILABLE STYLES

CHERRY CHOCOLATE CHESTNUT MAHOGANY MAHOGANY

PURE WHITE MAHOGANY

UNFINISHED OAK UNFINISHED SMOOTH WHITE

BUILDER/FIRE/PATIO

DOOR SLABS | SIGNAMARK.COM

OAK WOODGRAIN & SMOOTH













36"

BP301 ▲ 36"

30" | 32" | 36"

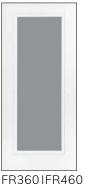
BP410 ▲ 36"

BP601 30" | 32" | 36"

30" | 32" | 36"

12" | 14"

RETRO SIZE



30" | 32" | 36"

FR440 ■ 36"



AVAILABLE ST LES **UNFINISHED UNFINISHED** OAK SMOOTH WHITE

DOORS SHOWN IN UNFINISHED OAK OR SMOOTH WHITE

ALL 36" DOORS ALSO **AVAILABLE IN 34"**

- SMOOTH ONLY
- **▲** OAK ONLY

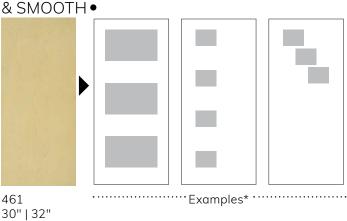
6/8 & 8/0 FLUSH*

DOOR SLABS

= MAKES THE FOLLOWING DOOR SLAB(S)

DOORS SHOWN BELOW IN COCOA TEAK OR CHERRY MAHOGANY (SEE FACING PAGE FOR MORE STYLES) OR UNFINISHED OAK

TEAK WOODGRAIN MAHOGANY WOODGRAIN UNFINISHED OAK WOODGRAIN



MAHOGANY WOODGRAIN & SMOOTH NEW NEW 281 861 280

12" | 14"

17.5"



*BOTH OUR 6/8 & 8/0 FLUSH DOORS CAN BE UTILIZED FOR ALMOST ENDLESS LITE VARIATIONS

• Smooth Available: Unfinished – Ready to Paint, Tricorn Black, Rookwood Shutter Green, Wine Red, and Pure White

34" | 36"

8/0 HEIGHT

DOOR SLABS | SIGNAMARK.COM

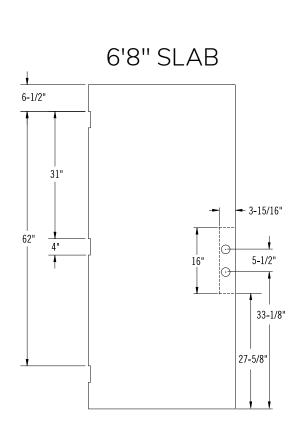
= MAKES THE FOLLOWING DOOR SLAB(S)

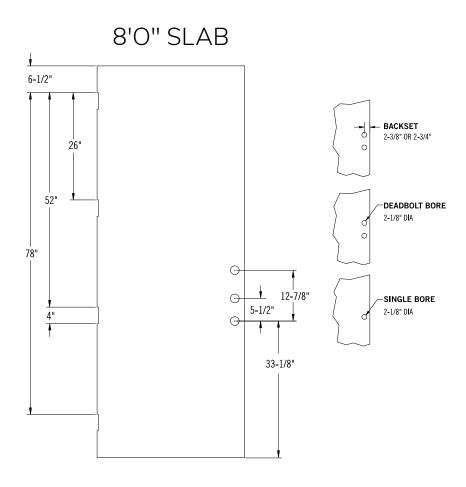
DOORS SHOWN BELOW IN COCOA TEAK OR CHERRY MAHOGANY OR MEDIUM OAK OR SMOOTH WHITE FG = FLUSH GLAZE FRAME





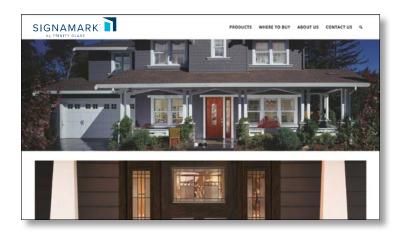
SLAB DIMENSIONS





6'8" ACTUAL SLAB DIMENSION						
	WIDTH	HEIGHT				
36" X 80"	35"-¾"	79"				
34" X 80"	33"-3/4"	79"				
32" X 80"	31''-3/4''	79"				
30" X 80"	29''-3/4''	79"				

8'0" ACTUAL SLAB DIMENSION							
42" X 96"	WIDTH 41"-3/4"	HEIGHT 95"					
36" X 96"	35"-3/4"	95"					



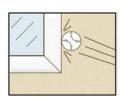
VISIT US ON THE WEB

View our full line of products along with helpful resource information at SIGNAMARK.COM

SPECIFICATIONS

HIGH PERFORMANCE LITE FRAME

Our high performance lite frame outperforms the industry standard frame and comes standard on all Signamark decorative glass.



High Impact Strength



Easy to Paint or Stain



Compatible with Properly Vented Storm Door



Limits Ultraviolet Degradation and Discoloration

* T = Teak
M = Mahogany

O = Oak S = Smooth

* Simulated testing based on Prehung Fiberglass Door with polyurethane foam core, prehung wood frame, and triple pane decorative glass.

	SHAPE	DESCRIPTION	ID	DOOR Type^	IG Size	NFRC Size	U- Factor*	SHGC*
		Fanlite	400	0, S	21 7/8 x 9 7/8	1/4 Lite	0.19	0.07
		Fanlite	300	0, S	19 1/2 x 9 3/4	1/4 Lite	0.19	0.07
. [Craftsman	420	0, S	23 x 13 1/8	1/4 Lite	0.19	0.07
		Craft Arch	429	0, S	23 x 13 1/8	1/4 Lite	0.19	0.07
		Modern Small	208	Ţ	7 3/8 x 7 3/8	1/4 Lite	0.23	0.12
		Modern Large	408	Ţ	7 3/8 x 21 7/8	1/4 Lite	0.23	0.12
		Craftsman	325	M, S	20 1/8 x 16	1/4 Lite	0.20	0.08
		Craftsman	425	M, S	24 1/8 x 16	1/4 Lite	0.20	0.08
		Lighthouse 1-Lite	525	Ţ	23 13/16 x 23 13/16	Half Lite	0.24	0.11
		Cottage Craftsman Arch	529	M	24 1/8 x 24 1/8	Half Lite	0.23	0.13
SS		Half Lite	430	0, S	22 x 36	Half Lite	0.23	0.13
DOORS		Half Lite R-Top	439	0, S	22 x 36	Half Lite	0.23	0.13
<u>۵</u> [3/4 Oval	150	S	14 x 37	1/4 Lite	0.19	0.07
		3/4 Oval	550	M, 0	16 1/2 x 39	Half Lite	0.23	0.13
		Center Arch	243	0, S	8 x 42	1/4 Lite	0.19	0.07
		Center Arch	248	М	9 x 43	1/4 Lite	0.20	0.08
. [Center Arch	258 0 8 x 58	8 x 58	Half Lite	0.23	0.13	
		3/4 Lite	440	0, S	22 x 47 7/8	3/4 Lite	0.25	0.18
		3/4 Lite	445	М	24 1/8 x 46 15/16	Full Lite	0.25	0.18
		Full Oval	156	0	16 5/16 x 53 1/16	Half Lite	0.23	0.13
		Full Lite	460	0, S	22 x 63 7/8	Full Lite	0.28	0.24
		Full Lite	360	0, S	20 x 63 7/8	Full Lite	0.28	0.24
. [Full Lite	480	T, O, S	22 x 79 15/16	Full Lite	0.28	0.24

-							
	Craftsman	225	M	7 7/8 x 16	Half Lite	0.18	0.05
	3/4 Lite	145	M	7 x 46 15/16	Half Lite	0.22	0.10
	Half Lite	230	0, S	8 x 36	Half Lite	0.20	0.07
	Half Lite R-Top	239	0, S	8 x 36	Half Lite	0.20	0.07
:	Center Arch	243	0, S	8 x 42	Half Lite	0.20	0.07
SIDELITES	3/4 Lite	240	0, S	8 x 47 7/8	3/4 Lite	0.22	0.09
	Full Lite	160	M, O, S	7 x 63 7/8	3/4 Lite	0.22	0.09
	3/4 Lite	245	М	9 x 46 15/16	3/4 Lite	0.22	0.10
	Center Arch	248	M	9 x 43	3/4 Lite	0.22	0.10
	Center Arch	258	0	8 x 58	3/4 Lite	0.22	0.10
	Full Lite	260	T, O, S	8 x 63 7/8	Full Lite	0.24	0.12
	Full Lite	265	М	9 x 64	Full Lite	0.24	0.13
	Full Lite	280	T, M, O, S	8 x 80	Full Lite	0.24	0.13

LIMITED LIFETIME WARRANTY

For Purchases Made On or After August 1, 2018

Signamark fiberglass exterior entry and patio door systems, door slabs and other components (hereinafter Product) by Trinity Glass International, Inc. (hereinafter Trinity) are warranted to be free from defects in material and workmanship that would render the Product unfit for its intended use under normal conditions, subject to the conditions and restrictions contained herein. This warranty extends only to the original purchaser of the Product (hereinafter Customer) from Trinity, from the date the Product is first purchased and extending to the following periods:

Limited Lifetime Warranty on all door slabs and sidelite slabs

Limited Lifetime Warranty on PVC jambs, brickmoulds and mullions

Limited Lifetime Warranty on doorlite (glass) frames

10 Years Limited Warranty on insulated glass against seal failure

5 Years Limited Warranty on factory finish (paint and stain)

2 Years Limited Warranty on wood products (i.e. jambs, brickmoulds, mullion) and all other components not specified in this warranty

The following are exceptions that may void the warranty or are not otherwise considered to be defects in material or workmanship:

- 1. Damage caused by failure to comply with the installation, finishing and maintenance instructions and recommendations by Trinity.
- 2. Damage caused by improper storage and handling, abuse, abnormal and unreasonable use by the Customer or other parties beyond the control of Trinity, to include but not limited to damages caused during shipping, handling, installation, or any act(s) performed to the Products not in compliance with Trinity's instructions and recommendations.
- 3. Damage from harsh natural conditions, including but not limited to substantial exposure to sun, salt spray, lightning, windstorms, earthquakes, acts of God, and other severe environmental conditions including but not limited to harsh chemicals or solvents, such as acidic brick washes or stucco leach.
- 4. Broken or shattered glass, normal wear and tear of components, improper maintenance, improper cleaning, improper caulking, and damage caused by pets or wild animals.
- 5. Bowing not exceeding 1/4 inch in the plane of the door. This shall be determined by placing a straight edge on the bowed surface of the door and measuring the point of maximum distance between the bottom of the straight edge and the surface of the door, accounting for panels and glazing recesses.
- 6. For unfinished Products, failure to properly finish all door/sidelite/transom surfaces and/or jamb materials within 2 weeks of installation or 6 months from the date of purchase, whichever is sooner.
- 7. Natural variations in color or texture of any wood grain surface shall not be considered a defect. When exposed to direct sunlight over long periods of time, discoloration may occur, but this will be within the accepted tolerances contained within 5 Delta E units, calculated in accordance with ASTM E 308-85, ASTM E 805-81 and ASTM D 2244-85, effective on the date the product is manufactured. Non-uniform fading and/or color changes are natural occurrences if the exterior surfaces of the products are not equally exposed to the sun and other environmental conditions.
- 8. Natural conditions created during the manufacturing process used in making decorative glass panels such as bubbles, streaks and swirls in decorative glass shall not be considered a defect. Irregularity in glass that is not visible from farther than six feet shall not be considered defects.
- 9. Any damage caused by improper installation of a storm door or the installation of a non-ventilating, full glass storm door shall void this warranty.
- 10. This warranty applies only to Products installed in owner occupied residential dwellings within the U.S., during the Customer's ownership, and is non-transferable.
- 11. Repaired or replaced components are warranted on the same terms and only for the remainder of the original warranty period. Color and grain match are not guaranteed. Trinity reserves the right to discontinue or change products or components. If a product or component is not available, Trinity may select and provide a like product or component of equal quality and price.

Warranty Claim Procedures:

In the event of a defect covered under this warranty, Customer shall comply with the following claim procedures:

- 1. Written warranty claim shall be presented to Trinity.
- 2. Customer's written claim must include the following information:
 - Nature or adequate description of defect(s).
 - Identification of product including size, design, type, and product number (if available).
 - Date of purchase.
 - Proof of purchase.
- 3. Upon Trinity's request, Customer must permit Trinity (or its representative) to inspect the claimed defective Product and provide photographs of the defective Product. Trinity shall have 30 days from receipt of Customer's written claim to exercise this option to inspect.

Upon receipt of a valid claim, Trinity shall have the option to either repair the product or provide a replacement product of like kind and design. Further, in lieu of repair or replacement, Trinity reserves the right to refund the Customer's purchase price (not replacement price). THIS SHALL BE THE CUSTOMER'S SOLE AND EXCLUSIVE REMEDY, AND IN NO EVENT SHALL TRINITY BE RESPONSIBLE FOR LABOR, SHIPPING, FINISHING EXPENSES, REMOVAL OF PRODUCT, INSTALLATION OF REPLACEMENT PRODUCT, OR OTHER INCIDENTAL AND/OR CONSEQUENTIAL CHARGES, COSTS, EXPENSES OR CLAIMS INCURRED BY CUSTOMER.

If Trinity elects to refund the purchase price, this warranty will be prorated from the date of purchase in the following manner: 0-5 years, 100% of the original purchase price; 6-10 years, prorated at 75% of original purchase price; and 11 years and up, 50% of original purchase price.

Trinity makes no other warranty, including a warranty of merchantability or fitness for a particular purpose, with respect to the product or replacement except to the extent provided herein. Invalidation of any one or more of the provisions of this limited warranty shall in no way affect any of the provisions in this limited warranty which remain in full force and effect. Any and all legal actions for any and every breach of this warranty shall be instituted and maintained in any court of competent jurisdiction in the County of King, State of Washington. Trinity reserves the right to modify the terms and conditions of this warranty without prior notice.

Trinity Glass International, Inc. $\,\mid\,\,$ 33615 1st Way South $\,\mid\,\,$ Federal Way, WA 98003

Revised 7/30/2018

FINISHING INSTRUCTIONS

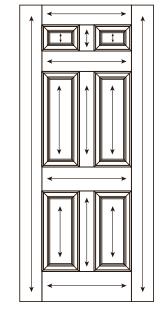
SIGNAMARK HAND STAINED DOORS: Signamark hand stained doors already come with a polyurethane UV top coat which protects the door during the 5 year finish warranty. It does not require additional topcoats at time of purchase but you will need to apply additional topcoats after 2-5 years as mentioned in the Care & Maintenance section below.

PAINTED FINISH: SMOOTH FIBERGLASS DOORS

SMOOTH FIBERGLASS DOORS: You can use any high quality oil based or latex based exterior paint. Priming the door is not required, but we do recommend a light sanding with 600 grit sandpaper for better paint adhesion. Before applying a paint, wipe the door and doorlite frame with a damp cloth to remove any dirt, oil, or debris. Allow the surface to fully dry before painting. For a pleasing look, we recommend painting with strokes in the directions shown. Apply at least two coats of paint, following the paint manufacturer's recommended instructions along with drying time between coats.

CARE & MAINTENANCE

We recommend on any hand stained product that you reapply a UV topcoat over the existing topcoat every 2-5 years to protect your beautiful entryway from harsh weathering. We do not recommend stripping the finish. In locations with severe weather exposure, more frequent maintenance may be required. Caulk as well as repaint your doors as soon as deterioration can be detected.





The Perfect Door For Every Home

EXTERIOR FIBERGLASS DOORS

Door Slab Collections - Container

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