SIGNAMARK DOORS
by TRINITY GLASS

INTERIOR DOORS
The Perfect Door For Every Room
VISIT US ON THE WEB
SIGNAMARK.COM

Helpful Resources
Including:
Finish Instructions
Door Specifications
Door Warranty

Online Showcase Booklet
Presenting:
Beautiful Photo Galleries
Exquisite Glass Details
Inspiring Ideas
Traditional techniques of creating art glass produce textures, swirls and air bubbles that add individual character to the glass. These purposefully unique qualities are integral to the expressive nature of art glass.

Images shown above are representative of glass types that comprise designs only.

Hand Crafted Glass

Distinguished by their artistry and craftsmanship, each Signamark glass panel is individually handled in a multi-step process of hand cutting, polishing and finishing that creates beveled-glass designs reminiscent of fine crystal. Decorative camings are hand molded into place, accentuating the gentle curves and lines of each artistic design. Individual elements are then hand-pieced into a unique finished statement by our team of skilled artisans and craftsmen.

Images shown above are representative of glass types that comprise designs only.
SIGNAMARK
WOOD SPECIES & PRIMED MDF

Signamark’s Primed MDF offers a durable, pre-primed surface for ease of painting and perfect results.

**PINE**
The “Monarch of the Forest” is renowned for its versatility and beauty. It can be stained to complement any décor - choose a medium stain and Pine gives you the country-comfort look of natural wood, a lighter stain for a modern, fresh feel, or a deeper tone for old-world elegance. Or paint our Signamark Pine to match any color you choose.

**RED OAK**
A symbol of strength and grandeur for centuries, its sumptuous texture and glorious color place Red Oak among the most treasured woods for fine furniture. Signamark Red Oak offers a superlative finish with any color stain.

**CHERRY**
Sometimes referred to as “New England Mahogany,” Cherry is prized for its satiny luster and golden glow. Dependable as it is beautiful, this elegant wood is often the first choice for cabinetry, decorative inlay, and the finest musical instruments. Cherry has mellow colors in a gentle, wavy grain, and is a favorite wood for warm-toned stain finishes.

**MAHOGANY**
Always a wow: gloriously textured, richly grained and luxurious. Mahogany can be stained in traditional deep tones, or highlighted with a warm red-gold palette. Mahogany always makes a statement of enduring magnificence and grace and rightly has pride of place among woods for its combination of power and beauty.

**MAPLE**
The definitive hardwood. Maple is strong enough for high-traffic flooring – including gyms and kitchens – and so beautiful it’s a preferred wood for heirloom-quality furniture. Staining Maple can create pleasing variations in color-intensity, but it also provides an incomparable surface for painting, which is our specific recommendation.

**DESIGN PROFILES**

**MISSION PROFILE**

Mission Profile:
- Single Glazed Doors (80” — Full Lite, 3-Lite, 5-Lite)
- Triple Glazed Doors (80” Full Lite & 96” 3/4 Lite)

**OVolo PROFILE**

Ovolo Profile:
- Single Glazed Doors (80” — All Door Styles & 96” — Full Lite and 3/4 Lite)

**NOTE:** ALL SIGNAMARK WOOD SPECIES ARE A VENEER PRODUCT WITH A SOLID ENGINEERED CORE, DOWEL PIN CONSTRUCTION, AND SOLID EDGE BAND.
6’8” HEIGHT | 5/8” TRIPLE PANE INSULATED GLASS | MISSION PROFILE
BRASS | ZINC | PATINA | WROUGHT IRON

available signamark wood species
CHERRY | MAHOGANY | MAPLE | PINE | RED OAK | PRIMED MDF

Products sold unfinished. Doors shown in finished Red Oak for illustration purposes only.
6’8” HEIGHT | SAFETY TEMPERED GLASS
OVOLO PROFILE (STANDARD ALL SPECIES) | MISSION PROFILE (OPTION FOR PRIMED MDF & PINE)

HARVEST CASTING™
BAMBOO CASTING™
MILL CREEK™
RAIN FALL™

CROSS REED

THREE LITE REED™
FIVE LITE REED™

AVAILABLE SIGNAMARK WOOD SPECIES
CHERRY
MAHOGANY
MAPLE
PINE
RED OAK
PRIMED MDF

PRODUCTS SOLD UNFINISHED. DOORS SHOWN IN FINISHED CHERRY OR PRIMED MDF FOR ILLUSTRATION PURPOSES ONLY.
*AVAILABLE IN PINE AND PRIMED MDF ONLY. **AVAILABLE IN PRIMED MDF, PINE, OAK AND MAPLE ONLY.
PRIMED MDF AND PINE FULL LITES ARE ALSO AVAILABLE IN THE MISSION PROFILE.
6’8” HEIGHT | SAFETY TEMPERED GLASS
OVOLO PROFILE (STANDARD ALL SPECIES)  | MISSION PROFILE (OPTION FOR PRIMED MDF & PINE)

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AVAILABLE SIGNAMARK WOOD SPECIES

CHERRY | MAHOGANY | MAPLE | PINE | RED OAK | PRIMED MDF

PRODUCTS SOLD UNFINISHED. DOORS SHOWN IN FINISHED MAPLE FOR ILLUSTRATION PURPOSES ONLY.

*AVAILABLE IN PRIMED MDF, PINE, OAK AND MAPLE ONLY. PRIMED MDF AND PINE FULL LITES ARE ALSO AVAILABLE IN THE MISSION PROFILE.
PRODUCTS SOLD UNFINISHED. DOORS SHOWN IN FINISHED MAHOGANY FOR ILLUSTRATION PURPOSES ONLY.

AVAILABLE SIGNAMARK WOOD SPECIES

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<tr>
<th>Species</th>
<th>Cherry</th>
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<th>Maple</th>
<th>Pine</th>
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6'8" HEIGHT | SAFETY TEMPERED GLASS
OVOLO PROFILE (STANDARD ALL SPECIES) | MISSION PROFILE (OPTION FOR PRIMED MDF & PINE)

9-LITE OBSCURE WAVE GROOVED IN PAINTED PRIMED MDF

PRODUCTS SOLD UNFINISHED. DOORS SHOWN IN FINISHED MAHOGANY FOR ILLUSTRATION PURPOSES ONLY.

*AVAILABLE IN PRIMED MDF, PINE, OAK AND MAPLE ONLY. PRIMED MDF AND PINE FULL LITES ARE ALSO AVAILABLE IN THE MISSION PROFILE.
### PRIVACY COLLECTION | SIGNAMARK.COM

6'8" HEIGHT | SAFETY TEMPERED GLASS
OVOLO PROFILE (STANDARD ALL SPECIES) | MISSION PROFILE (OPTION FOR PRIMED MDF & PINE)

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**AVAILABLE SIGNAMARK WOOD SPECIES**

<table>
<thead>
<tr>
<th>CHERRY</th>
<th>MAHOGANY</th>
<th>MAPLE</th>
<th>PINE</th>
<th>RED OAK</th>
<th>PRIMED MDF</th>
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PRODUCTS SOLD UNFINISHED. DOORS SHOWN IN FINISHED PINE FOR ILLUSTRATION PURPOSES ONLY

*AVAILABLE IN PINE AND PRIMED MDF ONLY **AVAILABLE IN PINE ONLY • AVAILABLE IN PRIMED MDF, PINE, OAK AND MAPLE ONLY  ■ AVAILABLE IN PRIMED MDF (OVOLO OR MISSION PROFILE) AND PINE (MISSION PROFILE) ONLY. PRIMED MDF AND PINE FULL LITES ARE ALSO AVAILABLE IN THE MISSION PROFILE.
6'8" HEIGHT | SAFETY TEMPERED GLASS
OVOLO PROFILE (STANDARD ALL SPECIES) | MISSION PROFILE (OPTION FOR PRIMED MDF & PINE)

ONE LITE CLEAR*  THREE LITE CLEAR*  FIVE LITE CLEAR*

C001  
2'0"  2'4"  2'6"  2'8"  3'0"

C003  
2'0"  2'6"  2'8"  3'0"

C005  
2'0"  2'6"  2'8"  3'0"

CM09  
2'6"  3'0"

C010  
2'0"  2'4"  2'6"  2'8"  3'0"

C015  
2'6"  2'8"  3'0"

THREE LITE CLEAR IN PAINTED PRIMED MDF

AVAILABLE SIGNAMARK WOOD SPECIES
PINE  PRIMED MDF

PRODUCTS SOLD UNFINISHED. DOORS SHOWN IN FINISHED RED OAK, PINE OR PRIMED MDF FOR ILLUSTRATION PURPOSES ONLY.
*ALSO AVAILABLE IN RED OAK, CHERRY, MAPLE AND MAHOGANY.  • AVAILABLE IN PRIMED MDF, PINE, OAK AND MAPLE ONLY.  • AVAILABLE IN PRIMED MDF (OVOLO OR MISSION PROFILE) AND PINE (MISSION PROFILE) ONLY. PRIMED MDF AND PINE FULL LITES ARE ALSO AVAILABLE IN THE MISSION PROFILE (EXCEPT TDL’S).
8’0” HEIGHT
5/8” TRIPLE PANE INSULATED GLASS
MISSION PROFILE

BRASS | ZINC | PATINA | WROUGHT IRON

ST. JANE® IN PAINTED PRIMED MDF

B8375 BRASS
PB375 PATINA
Z8375 ZINC
2’0” (10-LITE)
2’6”
2’8”
3’0”

Z8740 ZINC
2’6”
2’8”
3’0”

B8200 BRASS
2’6”
2’8”
3’0”

W8770
WROUGHT IRON
2’6”
2’8”
3’0”

ST. JANE®

PB700 PATINA
Z8700 ZINC
2’0”
2’6”
2’8”
3’0”

PB710 PATINA
2’0”
2’6”
2’8”
3’0”

LEHIGH®

PHOENIX™

PORTOFINO™

PROVENCE™

AVAILABLE SIGNAMARK WOOD SPECIES
PINE PRIMED MDF

PRODUCTS SOLD UNFINISHED.
DOORS SHOWN IN FINISHED PINE FOR ILLUSTRATION PURPOSES ONLY.
SEINE™ IN PAINTED PRIMED MDF

ONE LITE CLEAR
C501
2'0" 2'6" 2'8" 3'0"

HOMEGROWN™
E520
2'0" 2'6" 2'8" 3'0"

PRIVACY
E580
2'0" 2'6" 2'8" 3'0"

REED
G550
2'0" 2'6" 2'8" 3'0"

SEINE™
G530L LEFT
cut to various sizes
G530R RIGHT
cut to various sizes

VANITY™
V590
2-SIDED MIRROR
2'0" 2'6" 2'8" 3'0"

AVAILABLE SIGNAMARK WOOD SPECIES
PINE PRIMED MDF

PRODUCTS SOLD UNFINISHED. DOORS SHOWN IN FINISHED PINE OR PRIMED MDF FOR ILLUSTRATION PURPOSES ONLY.
DOOR SPECIFICATIONS

APPLICATION
There are many applications for interior doors, whether as a slab (door only) or pre-hung system. Please remember to consider the following:

SLAB ONLY APPLICATIONS

SLAB REPLACEMENT: When reusing an existing door frame and just replacing the interior door slab(s), use your existing slab as a template for the door width and height required. If trimming the door slab, it is imperative that you follow the cut down guidelines listed below.
Note: As with any slab replacement, your existing frame should be plumb – square – and level.

POCKET DOORS: When ordering a slab for a pocket door you will need to know the finished opening of the pocket door frame as well as the maximum weight allowed for the pocket door hardware. Please refer to the average door weights listed below.

BI-PASS OR SLIDING DOORS: When ordering slabs for a bi-pass or sliding door application, take the total finished opening to determine the two door widths needed to fill the opening. Allow approximately 3/4” to 1” overlap where the door slabs meet in the middle. It is also important to follow the recommended weight allowed for the bi-pass or sliding door hardware to be used.
Note: In most pocket door and bi-pass / sliding door applications, the finished opening height should be at least 81-1/2” to 81-3/4” for an 80” slab, and 97-1/2” to 97-3/4” for a 96” slab. Always refer to the pocket door and bi-pass / sliding door hardware manufacturer’s installation instructions to determine the correct finished opening required, and what size slab can fit in the opening. Also follow Signamark Interior Door cut-down limitations.

AVERAGE DOOR WEIGHTS

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<th>Weight Range</th>
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<td>Privacy Collection</td>
<td>30-40 lbs</td>
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<tr>
<td>96”</td>
<td>90-100 lbs</td>
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<tr>
<td>Legacy Collection</td>
<td>50-60 lbs</td>
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<tr>
<td>Texture Collection</td>
<td>50-60 lbs</td>
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<tr>
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<td>Expressions Collection</td>
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</tr>
<tr>
<td>Privacy Collection</td>
<td>50-60 lbs</td>
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</table>

Note: All door weights are based on an oak slab with a 36” width.

CUT DOWN / TRIM GUIDELINES
If trimming is required in your application, please follow the maximum cut down specifications below:
Door Width: Maximum 1/4” each side, total width 1/2”
Door Height: Maximum 1/2” top & bottom, total height 1”

PRE-HUNG APPLICATION
In any pre-hung application, you must first determine your rough opening. A general rule of thumb is to take the slab width & height and do the following:

FLAT JAMB APPLICATION: Flat jamb – consists of a flat jamb with door stop. When measuring, add 2” to door slab width and height to determine rough opening.
Note: For double door applications, take the widths of the 2 door slabs + 2”, and the height of the door slab + 2” to determine rough opening for a double door unit with ball catches. For double doors with astragal, follow the same logic but add 2-1/2” to the width measurement.

SPLIT JAMB APPLICATION: Split jamb – is a 2 piece jamb where door casing is already applied to both sides, hinge side of frame is installed (plumb-square-level) then other part of the frame is fitted into the installed frame and nailed in place. When measuring, add 2” to door slab width and height to determine rough opening.
FINISHING INSTRUCTIONS

PREPARE YOUR NEW DOOR FOR FINISHING

1. Sand the entire surface lightly using 5/0 sandpaper (180 grit) before you apply first coat of finish.
2. Wipe dust and sand grit from door with a clean cloth — avoid using abrasive or caustic cleaners.
Note: Excessive sanding could damage veneer — Signamark Wood Species doors are 1/16" thick, Primed MDF doors are 1/8" thick.

FINISHING INTERIOR DOORS

FOR CLEAR OR STAIN FINISH — SIGNAMARK WOOD SPECIES DOORS (Not recommended for Primed MDF): Prepare Signamark doors as listed above. Apply a base coat of pre-sealer before staining. Then apply stain to door. In some situations multiple coats may be required to achieve desired stain color. Finish by applying two coats of clear top coat (for best results lightly sand between coats). Finish all six sides of door slab with stain and top coat.
Note: Always follow stain manufacturer’s instructions for best results. It is recommended to use our Signamark Cherry, Signamark Mahogany or Signamark Red Oak for all dark stain applications.

FOR PAINT FINISH — PRIMED MDF DOORS (Although entire line of door products can be painted, Primed MDF is recommended for best painting results): Prepare door as listed above. Primed MDF doors are pre-primed, so all you need to apply is 1-2 coats of either latex or oil based paint. For Signamark Wood Species doors it is recommended to apply a prime coat first before painting. Then apply two coats of either latex or oil based paint. Finish all six sides of the door slab with primer and paint. Note: Always follow paint manufacturer’s instructions for best results.

MAINTENANCE

Signamark Doors have been specially engineered using quality materials to bring you years of lasting beauty and performance. Once you have applied your chosen finish you should periodically inspect your doors for wear. Doors exhibiting any signs of wear should be maintained according to the stain or paint manufacturer’s recommendations.
THREE LITE PRIVACY IN FINISHED PINE