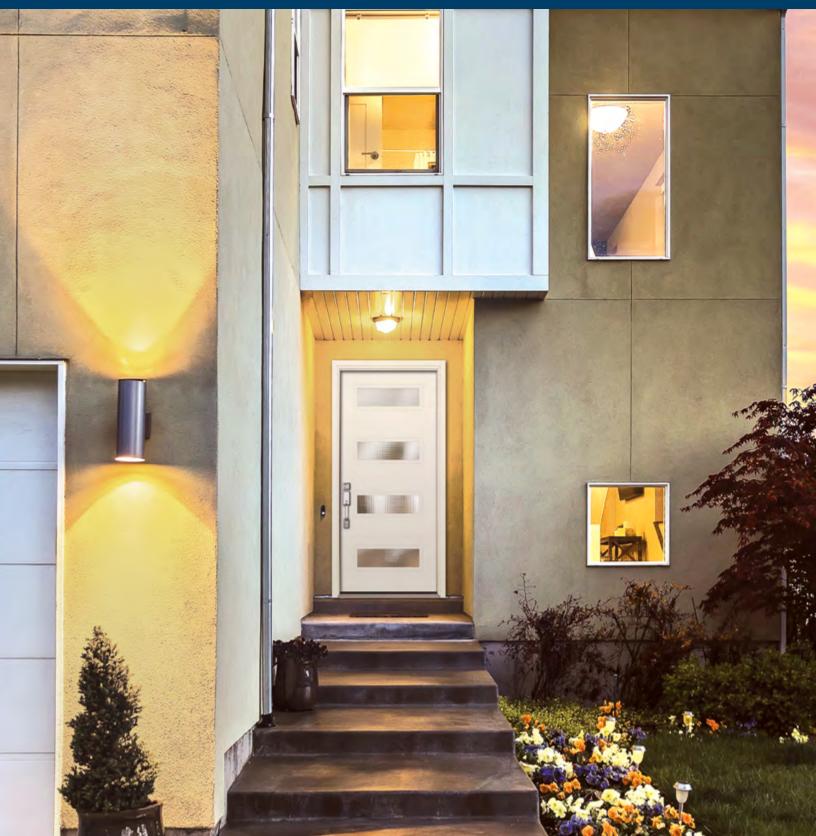


Fiberglass Entry Door Systems

SELECT PROGRAM OFFERING



Pictures depicted in this brochure may have been graphically enhanced for illustration purposes. Printer and monitor limitations prevent exact color duplication for finished products shown in this brochure.

Distinctive character is brought to life through the hand-staining expertise of our craftsmen. Unique stain variations are to be expected—these are treasured elements of the real-wood look.

Textured Glass is made up of bubbles, swirls, and lines which are part of the unique characteristic of this glass type. They will vary in shape, size, and location throughout the glass pattern giving this glass collection a truly unique and inspiring classic look and design.

Cover: 236 Metro" door with Cross Reed glass in Smooth painted Pure White This Page: 480 Cube" door in Cocoa Teak, 8'0" height Back Cover: 525 4-Lite Hammered glass door with 260 sidelites in Pure White Teak



1 800 235 5533 CONTACT OUR SALES TEAM FOR SPECIFIC FINISHES AND OPTIONS

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- 6 Finish Options
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- 13 Sena[™] (SEN)
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- 18 Turquoise[™] (TUR)
- 19 Lehigh® (LEH)
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- 21 Palm Springs[™] (PSP)
- 22 Emerald[™] (EME)
- 23 Lone Star™ (LST)
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signamark.com

WHY SIGNAMARK[®]?

Our standard product features are usually found as upgrade options with other doors.

Curb Appeal

- High definition panel embossments
- Matching glass caming, sill & hinge finish
- True resemblance of a real wood door

Security

- 16" wood lockblock & jamb security plate
- Laminated veneer lumber (LVL) door stiles
- Molded open panel design for glass inserts
- Safety tempered glass

Durability

- Composite on all 6 sides of door slab no exposed wood[#]
- Fiberglass door panels won't dent, rust, rot or crack
- PVC jambs will not rot or absorb moisture (no Sill Key[™] System needed)
- Sill Key[™] System (on wood jambs) doesn't allow jamb bottom to sit on sub floor or sill where it is susceptible to water damage**
- Ball bearing hinge prevents door sag and hinge wear
- Composite bottom rail with door sweep & composite adjustable threshold

Energy Efficiency

- Injected polyurethane foam core
- Up to 5 times more energy efficient than wood
- 100% CFC free (environmentally friendly)
- Superior density
- Triple pane decorative glass
 - Secured by our high performance lite frame
- Foam compression weatherstrip helps seal out drafts



Signamark[®] proudly offers ENERGY STAR certified door models in all 50 states.



Cube™ 445 in Cherry Mahogany, white PVC jamb

INDUSTRY LEADING WARRANTY

Door: Limited Lifetime Warranty Stain Finish: 5-Year Warranty Paint Finish: 5-Year Warranty Glass: 10-Year Warranty



Exception of fire rated doors

White Woodgrain PVC Jamb System (Standard)

Ready to paint or Pre-painted option

Primed Finger-Jointed Wood Jamb* (Option)

Ready to paint





Sill Key™ System (wood jambs)

Pre-Colored Woodgrain PVC Jamb System (Upgrade Option)

SIGNAMARK®

JAMB OPTIONS

Available option on Woodgrain Fiberglass. Note: Designed to complement the overall door finish; color will not match hand stained finishes perfectly.

Hand Stained Woodgrain PVC Jamb System (Upgrade Option)

This is a hand stained woodgrain PVC jamb option that offers full non rot protection and is hand stained to best complement our hand stained door finishes.





Pre–Colored White PVC Jamb System Available on both woodgrain and smooth fiberglass

Cocoa Teak

Note: A close up of the door system—jamb on the left and door panel on the right—shown in the images above.

* Comes standard with the Sill Key[™] System.

Cocoa Teak

Call your **Sales Representative** for finish availabilities in your market.

TEAK WOODGRAIN **FINISHES**



Pure White



OAK WOODGRAIN **FINISHES**



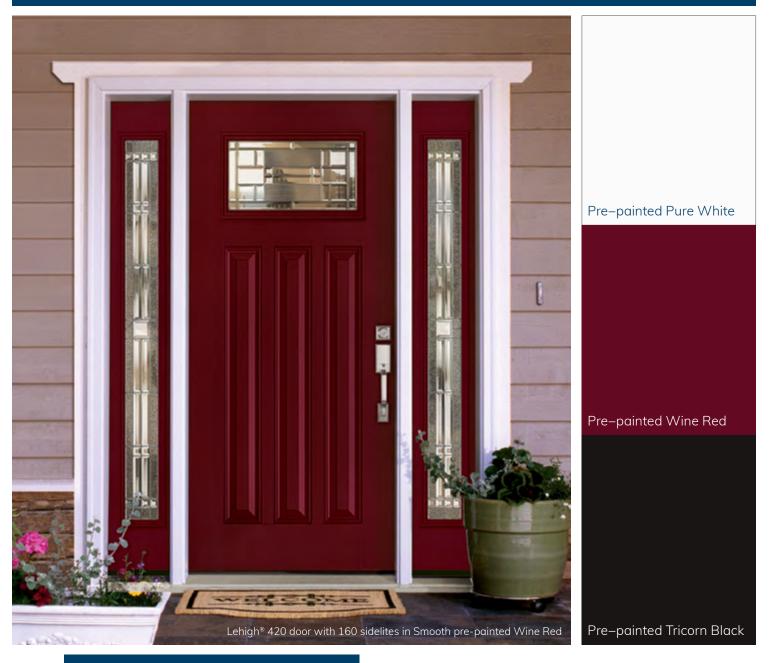
In these days of repetitive architecture, there are fewer ways of making your home stand out from the neighbors. Customizing your home without a major investment is a big challenge. The perfect solution is a hand stained Teak, Mahogany, or Oak woodgrain front entry door glazed with handcrafted glass. Your home will immediately make a statement your friends are sure to notice. Our hand finishing process creates a custom looking door. The grain pattern of the door and lite frame provide a realistic wood appearance without the maintenance. Enhance your home for many years with a long lasting and durable fiberglass entry door.

Printer and monitor limitations prevent exact color duplication for finished products shown in this brochure. **Unfinished Smooth** ready to paint

SMOOTH **FINISH** Ready to paint or Pre-painted

PRE-PAINTED COLOR OPTIONS

Smooth finish only



INDUSTRY LEADING WARRANTY



Pre-painted available for Smooth finish only

- Durable paint finish
- Two-color option available
- Touch up bottle included with all special orders
- 5-Year Finish Warranty
- Additional jamb options available
 - Pre-colored white PVC jamb
 - Custom painted PVC jambs 4-9/16", 5-1/4", and 6-9/16" widths

GLASS TYPES

Privacy Rating Chart



Less Private

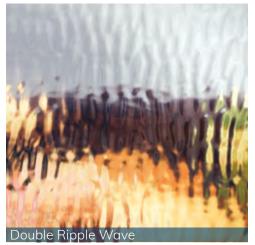
10 More Private

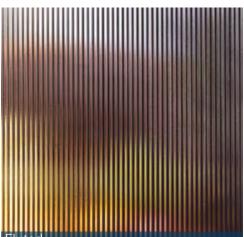
Our glass collections are assigned a privacy rating based on the overall obscurity of the glass types used.



Clear Texture





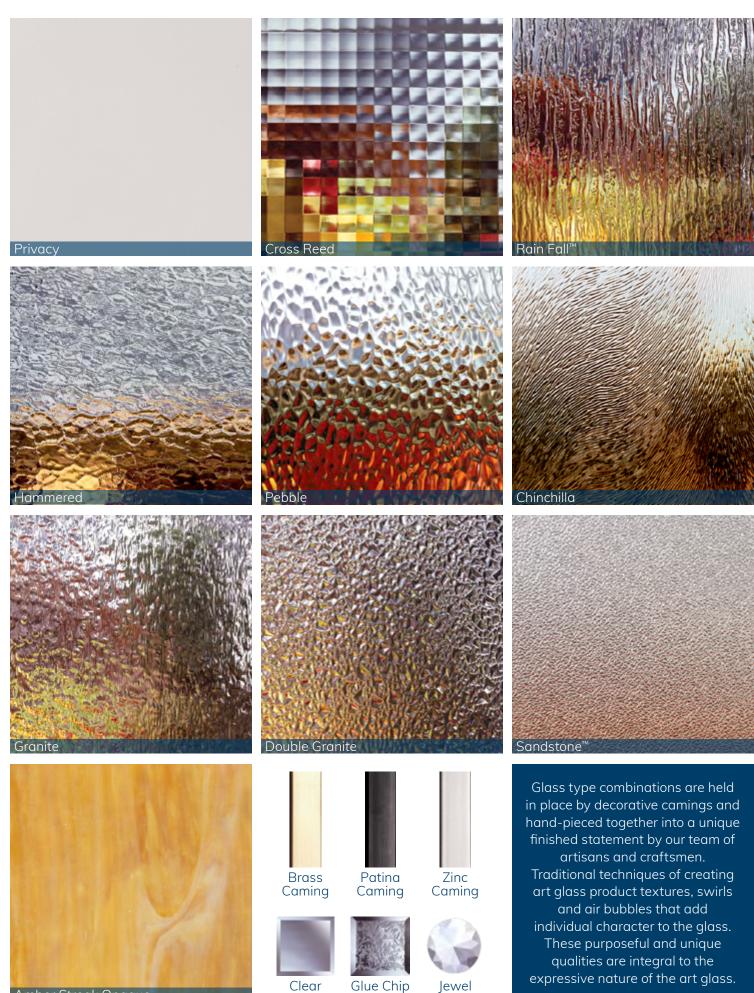












Amber Streak Opaque

Bevel

Bevel

ENERGY STAR

All Signamark[®] Fiberglass Doors are energy efficient and designed to stand up to all seasons so your home stays warm during the winter months and cool during the summer. Imagine the savings from a fiberglass door which is up to five times more energy efficient than a traditional wood door.

Most of our doors are ENERGY STAR certified. The chart beginning below and continuing on page 11 shows a listing of the U-Factor and SHGC (Solar Heat Gain Coefficient) for all of our Entry Door Products. Certified units must hit the U-Factor, Solar Heat Gain Coefficient in their climate zone, and air leakage listed in the chart to the right.

Visit energystar.gov for your area's climate zone detail.

ENERGY RATINGS INFORMATION – PVC JAMBS

In some years the government has offered a federal tax credit for energy efficient products that meet or exceed ENERGY STAR performance levels for doors. Please visit irs.gov and energystar.gov for additional information regarding tax credit availability or visit signamark.com for additional information regarding energy efficiency. PVC jamb ratings are shown in the Energy Ratings Chart here. See "Performance Data" section on signamark.com for the most current ratings and also wood jamb ratings.



Signamark® offers ENERGY STAR certified door models in all 50 states.

Glazing Level	U-Factor ¹	SHGC	Effective: 1/1/2015	
Opaque	≤0.17	No Ratir	1,1,2010	
≤1/2 Lite	≤0.25	≤0.25		
. 1/0 1:1.	-0.20	Northern North-Central	≤0.40	
>1/2 Lite	≤0.30	Southern South-Central	≤0.25	

Air Leakage for Swinging Doors ≤ 0.5 cfm/ft² 1 Btu/h.ft2.°F 2 Fraction of incident solar radiation

U-Factor: The heat transfer per time per area and per degree of temperature difference. The U-factor multiplied by the interior-exterior temperature difference and by the projected fenestration product area yields the total heat transfer through the fenestration product due to conduction, convection, and long wave infrared radiation. Expressed here in units of Btu/h.ft2.°F.

Solar Heat Gain Coefficient (SHGC): The ratio of the solar heat gain entering the space through the fenestration product to the incident solar radiation. Expressed as a value between 0 and 1.

Air Leakage (AL): Measures the rate at which air passes through joints in the window. AL is measured in cubic feet of air passing through one square foot of window area per minute. The lower the AL value, the less air leakage. Most industry standards and building codes require an AL of 0.3 cf·m/ft².

NFRC Size Designation	Signamark Door Description
$1/4$ Lite ≤ 410 sq in	150, 206, 208, 232, 236, 243, 248, 258, 300, 310, 325, 400, 408, 420, 425, 429
1/2 Lite ≤ 900 sq in	156, 243, 330, 350, 430, 437, 439, 525, 529, 550, 555
$3/4$ Lite ≤ 1100 sq in	440, 445
Full Lite > 1100 sq in	360, 460, 469, 480, 860
Opaque/No Glass	All Panel Doors
NFRC Size Designation	Signamark Sidelite Description
1/4 Lite ≤ 65 sq in	206
1/2 Lite ≤ 281 sq in	145, 225, 230
3/4 Lite ≤ 391 sq in	160, 240, 243, 245, 248

258, 260, 265, 280

N/A

ENERGY RATINGS CHART

Full Lite > 391 sq in

Opaque/No Glass

X Will not qualify under ENERGY STAR guidelines. Sidelite: Will not qualify when purchased separately. Does qualify when purchased and installed with "qualified" Signamark[®] entry door and sidelite configuration.

Note: Transoms do not qualify for the tax credit. Any tax credit, if available, would be based on "qualified" Door with Sidelites or Double Door configuration. Note: Ratings shown here are with PVC Jamb. Wood jamb ratings can be found in the "Performance Data" section on signamark.com.

6/8 & 8/0 Teak Woodgrain Style Fiberglass Entry Doors & Sidelites

T)/DF	CAMINIC		1/4 Lite ≤	410 sq in	1/2 Lite ≤	900 sq in	3/4 Lite ≤	1100 sq in	Full Lite >	1100 sq in
TYPE	SWING	SWING GLAZING		SHGC	U-factor	SHGC	U-factor	SHGC	U-factor	SHGC
		Triple Pane—Decorative Glass	0.23	0.12	0.25	0.11	N/A	N/A	N/A	N/A
		Triple Pane—Obscure (5mm) Glass	0.23	0.12	0.25	0.11	N/A	N/A	N/A	N/A
Fiberglass Door	Inswing & Outswing	Triple Pane—Obscure (5mm) Glass with Grid	N/A	N/A	0.25	0.09	N/A	N/A	N/A	N/A
		Dual Pane—Low E-270 (Clear)	0.22	0.07	0.23	0.07	N/A	N/A	N/A	N/A
Dool		Dual Pane—Low E-270 (Internal Grille)	N/A	N/A	0.23	0.05	N/A	N/A	N/A	N/A
		Dual Pane—(Clear)	0.25	0.13	0.27 X	0.13 X	N/A	N/A	N/A	N/A
		Dual Pane—(Internal Grille)	N/A	N/A	0.27 X	0.10 X	N/A	N/A	N/A	N/A
TYPE	SWING	GLAZING	1/4 Lite	≤ 65 sq in	1/2 Lite ≤	281 sq in	3/4 Lite ≤	381 sq in	Full Lite >	381 sq in
		Triple Pane—Decorative Glass	N/A	N/A	N/A	N/A	N/A	N/A	0.29	0.17
Fiberglass	Inswing &	Triple Pane—Obscure (5mm) Glass	N/A	N/A	N/A	N/A	N/A	N/A	0.29	0.17
Sidelite	Outswing	Dual Pane—Low E-270 (Clear)	N/A	N/A	N/A	N/A	N/A	N/A	0.27	0.10
		Dual Pane—(Clear)	N/A	N/A	N/A	N/A	N/A	N/A	0.31 X	0.19 X
	Air Leakage < 0.3 cfm/ft ²									

6/8 & 8/0 Mahogany Woodgrain Style Fiberglass Entry Doors & Sidelites

	CIA/INIC		1/4 Lite ≤	410 sq in	1/2 Lite ≤	900 sq in	3/4 Lite ≤	1100 sq_in	Full Lite >	1100 sq in
TYPE	SWING	GLAZING	U-factor	SHGC	U-factor	SHGC	U-factor	SHGC	U-factor	SHGC
		Triple Pane—Decorative Glass	0.20	0.08	0.23	0.13	N/A	N/A	0.25	0.18
		Triple Pane—Obscure (5mm) Glass	0.20	0.08	0.23	0.13	N/A	N/A	0.25	0.18
		Dual Pane—Craftsman 6-Lite (Mahogany/Smooth)	0.22	0.10	N/A	N/A	N/A	N/A	N/A	N/A
Fiberglass	Inswing &	Dual Pane—Craftsman 3-Lite, 1-Lite Low E-270	0.20	0.05	N/A	N/A	N/A	N/A	N/A	N/A
Door	Outswing	Dual Pane—Low E Wrought Iron	0.20	0.07	0.20	0.07	N/A	N/A	N/A	N/A
		Dual Pane—(Clear/Internal Grille/Wrought Iron)	0.22	0.10	0.26	0.17	N/A	N/A	0.29	0.23
		Triple Pane—Laminated Impact Glass	0.20	0.08	0.23	0.13	N/A	N/A	0.25	0.17
		Opaque/No Glass (Flush/Embossed)	U-Factor = 0	.15 SHGC	C = 0.01					
			1/1 1 1 1 1 1	≤ 65 sq in	1/2 Lite ≤	201	3/4 Lite ≤	201	Euli Lita >	391 sq ir
TYPE	SWING	GLAZING		≥ oo sq iii	1/2 Lite >	zorsqin	J/4 Lite ≥	Sy i sq in	Full Lite >	371 SQ II
ТҮРЕ	SWING	GLAZING Triple Pane—Decorative Glass	N/A	≥ 05 sq in N/A	0.20	0.05	0.24	0.10	0.26	0.13
ТҮРЕ	SWING									
	SWING	Triple Pane—Decorative Glass	N/A	N/A	0.20	0.05	0.24	0.10	0.26	0.13
Fiberglass	Inswing &	Triple Pane—Decorative Glass Triple Pane—Obscure (5mm) Glass Dual Pane—(Obscure/Clear/Internal Grille/	N/A N/A	N/A N/A	0.20	0.05	0.24	0.10	0.26	0.13 0.12
		Triple Pane—Decorative Glass Triple Pane—Obscure (5mm) Glass Dual Pane—(Obscure/Clear/Internal Grille/ Wrought Iron)	N/A N/A N/A	N/A N/A N/A	0.20 0.20 0.21	0.05 0.05 0.05	0.24 0.24 0.25	0.10 0.09 0.11	0.26 0.26 0.28	0.13 0.12 0.14
Fiberglass	Inswing &	Triple Pane—Decorative Glass Triple Pane—Obscure (5mm) Glass Dual Pane—(Obscure/Clear/Internal Grille/ Wrought Iron) Dual Pane—Low E Wrought Iron	N/A N/A N/A N/A	N/A N/A N/A N/A	0.20 0.20 0.21 0.16	0.05 0.05 0.05 0.03	0.24 0.24 0.25 0.18	0.10 0.09 0.11 0.06	0.26 0.26 0.28 0.19	0.13 0.12 0.14 0.07
Fiberglass	Inswing &	Triple Pane—Decorative Glass Triple Pane—Obscure (5mm) Glass Dual Pane—(Obscure/Clear/Internal Grille/ Wrought Iron) Dual Pane—Low E Wrought Iron Dual Pane—Low E-270 (Clear/Internal Grille/SDL)	N/A N/A N/A N/A	N/A N/A N/A N/A N/A	0.20 0.20 0.21 0.16 0.20	0.05 0.05 0.03 0.03	0.24 0.24 0.25 0.18 N/A	0.10 0.09 0.11 0.06 N/A	0.26 0.26 0.28 0.19 0.26	0.13 0.12 0.14 0.07 0.07
Fiberglass	Inswing &	Triple Pane—Decorative Glass Triple Pane—Obscure (5mm) Glass Dual Pane—(Obscure/Clear/Internal Grille/ Wrought Iron) Dual Pane—Low E Wrought Iron Dual Pane—Low E-270 (Clear/Internal Grille/SDL) Triple Pane—Laminated Impact Glass	N/A N/A N/A N/A N/A	N/A N/A N/A N/A N/A N/A	0.20 0.20 0.21 0.16 0.20 0.20	0.05 0.05 0.05 0.03 0.03 0.03 0.04	0.24 0.24 0.25 0.18 N/A 0.24	0.10 0.09 0.11 0.06 N/A 0.09	0.26 0.26 0.28 0.19 0.26 0.26	0.13 0.12 0.14 0.07 0.07 0.12

6/8, 7/0 & 8/0 Oak Woodgrain and Smooth Style Fiberglass Entry Doors & Sidelites

	CHAINE		1/4 Lite ≤	410 sq in	1/2 Lite ≤	900 sq in	3/4 Lite ≤	1100 sq in	Full Lite >	1100 sq in
ΤΥΡΕ	SWING	GLAZING	U-factor	SHGC	U-factor	SHGC	U-factor	SHGC	U-factor	SHGC
		Triple Pane—Decorative Glass	0.20	0.07	0.23	0.13	0.25	0.18	0.28	0.24
		Triple Pane—Obscure (5mm) Glass	0.20	0.07	0.23	0.13	0.25	0.18	0.29	0.24
		Dual Pane—Wrought Iron	0.21	0.09	0.26 ×	0.17 ×	0.29	0.23	0.33 X	0.31 X
Fiberglass	Inswing &	Dual Pane—Low E Wrought Iron	0.19	0.06	0.22	0.11	0.24	0.15	0.27	0.20
Door	Outswing	Dual Pane—Low E-270 (Clear/Internal Grille)	0.19	0.05	0.21	0.08	0.22	0.11	0.25	0.15
		Dual Pane—Low E (Mini Blind UP)	N/A	N/A	0.23	0.08	0.25	0.10	0.28	0.13
		Dual Pane—(Mini Blind UP)	N/A	N/A	0.26 X	0.15 X	0.30	0.20	0.34 X	0.27 X
		Opaque/No Glass (Flush/Embossed)	U-Factor = 0	.16 SHGC	C = 0.01					
TYPE	SWING	GLAZING	1/4 Lite 🗈	≤ 65 sq in	1/2 Lite ≤	281 sq in	3/4 Lite ≤	381 sq in	Full Lite >	381 sq ir
		Triple Pane—Decorative Glass	0.17	0.03	0.21	0.07	0.22	0.10	0.24	0.13
		Triple Pane—Obscure (5mm) Glass	0.17	0.03	0.21	0.07	0.22	0.09	0.24	0.12
		Dual Pane—Wrought Iron	0.17	0.02	0.22	0.08	0.24	0.11	0.26	0.14
Fiberglass Sidelite	Inswing & Outswing	Dual Pane—Low E Wrought Iron	0.14	0.02	0.16	0.04	0.17	0.05	0.18	0.07
Jueille	Outswing	Dual Pane—Low E-270 (Clear/Internal Grille)	0.17	0.01	0.20	0.04	0.21	0.06	0.22	0.07
		Dual Pane—Low E (Mini Blind UP)	N/A	N/A	0.21	0.03	0.23	0.04	0.25	0.05
		Dual Pane—(Mini Blind UP)	N/A	N/A	0.22	0.06	0.24	0.08	0.27	0.10
		Δir	Leakage ≤ 0.3	3 cfm/ft ²						

kage ≤0.∶

6/8 & 8/0 Flushglazed Teak Woodgrain, Oak Woodgrain, and Smooth Style Fiberglass Entry Doors & Sidelites

TVDE	SWING	GLAZING	1/4 Lite ≤	410 sq in	1/2 Lite ≤	900 sq in	3/4 Lite \leq	1100 sq in	Full Lite >	1100 sq in
ТҮРЕ			U-factor	SHGC	U-factor	SHGC	U-factor	SHGC	U-factor	SHGC
		Triple Pane—Laminated Impact Glass	0.20	0.07	0.23	0.13	0.26	0.17	0.29	0.23
		Triple Pane—Decorative Glass	0.20	0.07	0.23	0.13	0.25	0.18	0.28	0.24
		Triple Pane—Obscure (5mm) Glass	0.20	0.07	0.23	0.13	0.26	0.17	0.29	0.23
		Triple Pane—Laminated Low E Impact Glass	0.19	0.06	0.22	0.10	0.24	0.14	0.27	0.18
		Dual Pane—Laminated Impact Glass	0.21	0.08	0.25	0.16	0.28	0.21	0.32 X	0.28 X
		Dual Pane—Laminated Low E Impact Glass	0.19	0.07	0.22	0.13	0.24	0.17	0.26	0.23
Fiberglass Door	Inswing & Outswing	Dual Pane—Wrought Iron	0.21	0.08	0.26 X	0.15 X	0.29	0.20	0.33 X	0.26 X
2001	Cutswing	Dual Pane—Low E Wrought Iron	0.20	0.07	0.23	0.13	0.24	0.17	0.27	0.23
		Dual Pane—Low E-270 (Clear/Internal Grille)	0.19	0.05	0.22	0.08	0.24	0.11	0.26	0.15
		Dual Pane—Low E (Mini Blind UP)	N/A	N/A	0.23	0.07	0.25	0.10	0.28	0.13
		Dual Pane—(Mini Blind UP)	N/A	N/A	0.26 X	0.15 X	0.30	0.20	0.34 X	0.27 X
		Dual Pane—Laminated Low E Impact (Mini Blind UP)	N/A	N/A	0.22	0.13	0.24	0.17	0.26	0.23
		Dual Pane—Laminated Impact (Mini Blind UP)	N/A	N/A	0.26 X	0.15 X	0.28	0.20	0.32 X	0.27 X
TYPE	SWING	GLAZING	1/4 Lite 🗈	≤ 65 sq in	1/2 Lite ≤	281 sq in	3/4 Lite ≤	391 sq in	Full Lite >	391 sq in
ТҮРЕ	SWING	GLAZING Triple Pane—Laminated Impact Glass	1/4 Lite ⊴ N/A	≦ 65 sq in N/A	1/2 Lite ≤ 0.22	281 sq in 0.10	3/4 Lite ≤ 0.24	391 sq in 0.13	Full Lite > 0.27	391 sq in 0.18
TYPE	SWING					-		-		
ТҮРЕ	SWING	Triple Pane—Laminated Impact Glass	N/A	N/A	0.22	0.10	0.24	0.13	0.27	0.18
ТҮРЕ	SWING	Triple Pane—Laminated Impact Glass Triple Pane—Decorative Glass	N/A N/A	N/A N/A	0.22 0.22	0.10 0.10	0.24 0.24	0.13 0.14	0.27 0.27	0.18 0.19
ТҮРЕ	SWING	Triple Pane—Laminated Impact Glass Triple Pane—Decorative Glass Triple Pane—Obscure (5mm) Glass	N/A N/A N/A	N/A N/A N/A	0.22 0.22 0.22	0.10 0.10 0.10	0.24 0.24 0.24	0.13 0.14 0.14	0.27 0.27 0.27	0.18 0.19 0.19
		Triple Pane—Laminated Impact Glass Triple Pane—Decorative Glass Triple Pane—Obscure (5mm) Glass Triple Pane—Laminated Low E Impact Glass	N/A N/A N/A N/A	N/A N/A N/A N/A	0.22 0.22 0.22 0.17	0.10 0.10 0.10 0.05	0.24 0.24 0.24 0.18	0.13 0.14 0.14 0.07	0.27 0.27 0.27 0.19	0.18 0.19 0.19 0.09
Fiberglass	Inswing &	Triple Pane—Laminated Impact Glass Triple Pane—Decorative Glass Triple Pane—Obscure (5mm) Glass Triple Pane—Laminated Low E Impact Glass Dual Pane—Laminated Impact Glass	N/A N/A N/A N/A N/A	N/A N/A N/A N/A N/A	0.22 0.22 0.22 0.17 0.23	0.10 0.10 0.10 0.05 0.10	0.24 0.24 0.24 0.18 0.25	0.13 0.14 0.14 0.07 0.13	0.27 0.27 0.27 0.19 0.28	0.18 0.19 0.19 0.09 0.18
		Triple Pane—Laminated Impact Glass Triple Pane—Decorative Glass Triple Pane—Obscure (5mm) Glass Triple Pane—Laminated Low E Impact Glass Dual Pane—Laminated Impact Glass Dual Pane—Laminated Low E Impact Glass	N/A N/A N/A N/A N/A	N/A N/A N/A N/A N/A	0.22 0.22 0.22 0.17 0.23 0.17	0.10 0.10 0.05 0.10 0.05	0.24 0.24 0.24 0.18 0.25 0.18	0.13 0.14 0.14 0.07 0.13 0.07	0.27 0.27 0.27 0.19 0.28 0.19	0.18 0.19 0.19 0.09 0.18 0.09
Fiberglass	Inswing &	Triple Pane—Laminated Impact Glass Triple Pane—Decorative Glass Triple Pane—Obscure (5mm) Glass Triple Pane—Laminated Low E Impact Glass Dual Pane—Laminated Impact Glass Dual Pane—Laminated Low E Impact Glass Dual Pane—Wrought Iron	N/A N/A N/A N/A N/A N/A	N/A N/A N/A N/A N/A N/A	0.22 0.22 0.17 0.23 0.17 0.24	0.10 0.10 0.05 0.10 0.05 0.10 0.05 0.11	0.24 0.24 0.24 0.18 0.25 0.18 0.26	0.13 0.14 0.14 0.07 0.13 0.07 0.15	0.27 0.27 0.27 0.19 0.28 0.19 0.29	0.18 0.19 0.19 0.09 0.18 0.09 0.21
Fiberglass	Inswing &	Triple Pane—Laminated Impact Glass Triple Pane—Decorative Glass Triple Pane—Obscure (5mm) Glass Triple Pane—Laminated Low E Impact Glass Dual Pane—Laminated Impact Glass Dual Pane—Laminated Low E Impact Glass Dual Pane—Wrought Iron Dual Pane—Low E Wrought Iron	N/A N/A N/A N/A N/A N/A N/A	N/A N/A N/A N/A N/A N/A N/A	0.22 0.22 0.17 0.23 0.17 0.24 0.17	0.10 0.10 0.05 0.10 0.05 0.10 0.05 0.11 0.05	0.24 0.24 0.18 0.25 0.18 0.26 0.18	0.13 0.14 0.14 0.07 0.13 0.07 0.15 0.07	0.27 0.27 0.19 0.28 0.19 0.29 0.19	0.18 0.19 0.19 0.09 0.18 0.09 0.21 0.09
Fiberglass	Inswing &	Triple Pane—Laminated Impact Glass Triple Pane—Decorative Glass Triple Pane—Obscure (5mm) Glass Triple Pane—Laminated Low E Impact Glass Dual Pane—Laminated Impact Glass Dual Pane—Laminated Low E Impact Glass Dual Pane—Wrought Iron Dual Pane—Low E Wrought Iron Dual Pane—Low E-270 (Clear/Internal Grille)	N/A N/A N/A N/A N/A N/A N/A N/A	N/A N/A N/A N/A N/A N/A N/A N/A	0.22 0.22 0.17 0.23 0.17 0.23 0.17 0.24 0.17 0.22	0.10 0.10 0.05 0.10 0.05 0.10 0.05 0.11 0.05 0.06	0.24 0.24 0.18 0.25 0.18 0.26 0.18 0.26 0.18 0.24	0.13 0.14 0.14 0.07 0.13 0.07 0.15 0.07 0.07	0.27 0.27 0.19 0.28 0.19 0.29 0.19 0.29 0.19	0.18 0.19 0.19 0.09 0.18 0.09 0.21 0.09 0.09
Fiberglass	Inswing &	Triple Pane—Laminated Impact Glass Triple Pane—Decorative Glass Triple Pane—Laminated Low E Impact Glass Dual Pane—Laminated Low E Impact Glass Dual Pane—Low E Wrought Iron Dual Pane—Low E Wrought Iron Dual Pane—Low E-270 (Clear/Internal Grille) Dual Pane—Low E (Mini Blind UP)	N/A N/A N/A N/A N/A N/A N/A N/A	N/A N/A N/A N/A N/A N/A N/A N/A N/A	0.22 0.22 0.17 0.23 0.17 0.24 0.17 0.24 0.17 0.22 0.22	0.10 0.10 0.05 0.10 0.05 0.10 0.05 0.11 0.05 0.06 0.04	0.24 0.24 0.24 0.18 0.25 0.18 0.26 0.18 0.26 0.18 0.24 N/A	0.13 0.14 0.14 0.07 0.13 0.07 0.15 0.07 0.07 N/A	0.27 0.27 0.19 0.28 0.19 0.29 0.19 0.29 0.19 0.26 0.27	0.18 0.19 0.09 0.18 0.09 0.21 0.09 0.21 0.09 0.09 0.07
Fiberglass	Inswing &	Triple Pane—Laminated Impact Glass Triple Pane—Decorative Glass Triple Pane—Laminated Low E Impact Glass Dual Pane—Laminated Impact Glass Dual Pane—Low E Wrought Iron Dual Pane—Low E Wrought Iron Dual Pane—Low E 270 (Clear/Internal Grille) Dual Pane—Low E (Mini Blind UP) Dual Pane—(Mini Blind UP)	N/A N/A N/A N/A N/A N/A N/A N/A N/A	N/A N/A N/A N/A N/A N/A N/A N/A N/A	0.22 0.22 0.17 0.23 0.17 0.24 0.17 0.24 0.17 0.22 0.22 0.24	0.10 0.10 0.05 0.10 0.05 0.11 0.05 0.11 0.05 0.06 0.04 0.08	0.24 0.24 0.24 0.18 0.25 0.18 0.26 0.18 0.26 0.18 0.24 N/A	0.13 0.14 0.07 0.13 0.07 0.15 0.07 0.07 0.07 N/A N/A	0.27 0.27 0.27 0.19 0.28 0.19 0.29 0.19 0.29 0.19 0.26 0.27 0.30	0.18 0.19 0.09 0.18 0.09 0.21 0.09 0.21 0.09 0.09 0.07 0.14



Privacy Rating: 7 of 10 Caming: B<u>rass, Patina, Zinc</u>





Unless otherwise noted: - All doors available in 36" - All sidelites available in 12" and 14"						
■ 30" & 32" only	□14" only					
▲ 34" also	△10" & 12" only					
# 32" also	☆10" also					
★ 32" & 34" also						
♦ 30", 32" & 34" d	◆ 30", 32" & 34" also					

6'8" height doors and sidelites



MAHOGANY ÷0÷ 160 Δ 145 Δ 265 □ 245 □ 445 550 * 248 248 🗆 OAK 111 60 360∎ 460★ 550 300 **■** 400 ★ 440 🗱 243 430 230 160 240 243 SMOOTH]] R 360 **■** 460 ★ 300 **■** 400 ★ 243* 150♦ 430



160 240

230

All Doors and Sidelites in the 6'8" St. Jane® Collection are ENERGY STAR certified for all 50 states



SENA[™]

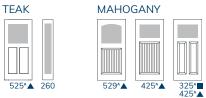
Glass Code = SEN

Privacy Rating: 8 of 10 Caming: Patina



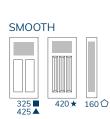


SEN529 Mahogany



WIDTHS				
Unless otherwise noted: - All doors available in 36" - All sidelites available in 12" and 14"				
 30" & 32" only 34" also 32" also ★ 32" & 34" also 	□ 14" only △10" & 12" only ☆10" also			

160∆ 225^{*} 265 □ OAK



Screwed-on dentil shelf option



All Doors and Sidelites in the 6'8" Sena™ Collection are ENERGY STAR certified for all 50 states

A Double Ripple Wave C Amber Streak Opaque

6'8" height doors and sidelites



CRYSTAL

Glass Code = CRT





Privacy Rating: 5 of 10 Caming: Zinc



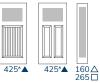




All Doors and Sidelites in the 6'8" Crystal Collection are ENERGY STAR certified for all 50 states



MAHOGANY







WIDTHS	
Unless otherwise – All doors availat – All sidelites avai	
▲ 34" also # 32" also ★ 32" & 34" also	\Box 14" only \triangle 10" & 12" only \bigcirc 10" also
× 32 & 34 UISO	

6'8" height doors and sidelites

14 14 CRT243 Smooth





CAMERON[™]

Glass Code = CMR



Privacy Rating: 5 of 10 Caming: Zinc





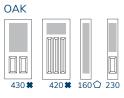


All Doors and Sidelites in the 6'8" Cameron™ Collection are ENERGY STAR certified for all 50 states

A Clear Bevel B Granite C Fluted D Seedy







SMOOTH 425▲ 430 # 420 ★ 160 € 230

WIDTHS			
Unless otherwise – All doors availab – All sidelites avai			
▲34" also	□14" only		
# 32" also △10" & 12" only			
★ 32" & 34" also	☆10" also		







STELLAR[™]



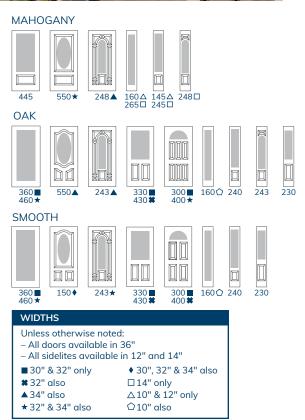
Privacy Rating: 5 of 10 Caming: Patina







All Doors and Sidelites in the 6'8" Stellar™ Collection are ENERGY STAR certified for all 50 states



6'8" height doors and sidelites



SLR430 Smooth



PROVENCE[™]

Glass Code = PRV

A Granite B Double Granite C Jewel D Glue Chip E Glue Chip Bevel



Privacy Rating: 9 of 10 Caming: Patina, Zinc



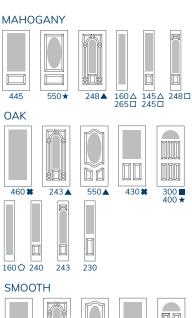
WIDTHS Unless otherwise noted: - All doors available in 36" - All sidelites available in 12" and 14" - 30" & 32" only • 30", 32" & 34" also • 24" also

▲34" also	□14" only
# 32" also ★32" & 34" also	△10" & 12" only ◇10" also
x 52 d 54 diso	B10 030

6'8" height doors and sidelites



All Doors and Sidelites in the 6'8" Provence[™] Collection are ENERGY STAR certified for all 50 states



TUR445 Mahogany



TURQUOISE[™]

A

Glass Code = TUR





Caming: Zinc



WIDTHS Unless other

Unless otherwise noted:				
– All doors available in 36"				
- All sidelites available in 12" and 14"				
■ 30" & 32" only	♦ 30", 32" & 34" also			
▲ 34" also	□14" only			
# 32" also	△10" & 12" only			
★ 32" & 34" also	☆10" also			

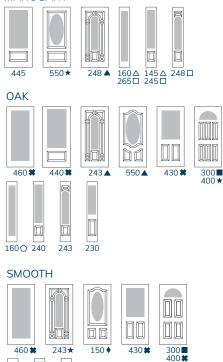
6'8" height doors and sidelites



All Doors and Sidelites in the 6'8" Turquoise™ Collection are ENERGY STAR certified for all 50 states

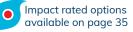


MAHOGANY



230

160 240









LEHIGH®



Privacy Rating: 6 of 10 Caming: Patina, Zinc



WIDTHS Unless otherwise noted: - All doors available in 36" - All sidelites available in 12" and 14" 30" & 32" only □ 14" only ▲ 34" also △ 10" & 12" only ¥ 32" also ◯ 10" also

★ 32" & 34" also

6'8" height doors and sidelites

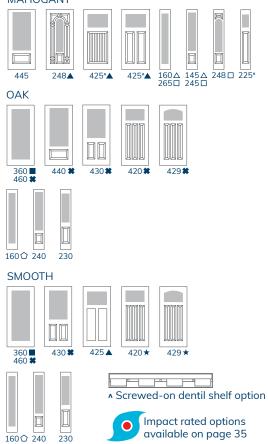


All Doors and Sidelites in the 6'8" Lehigh® Collection are ENERGY STAR certified for all 50 states



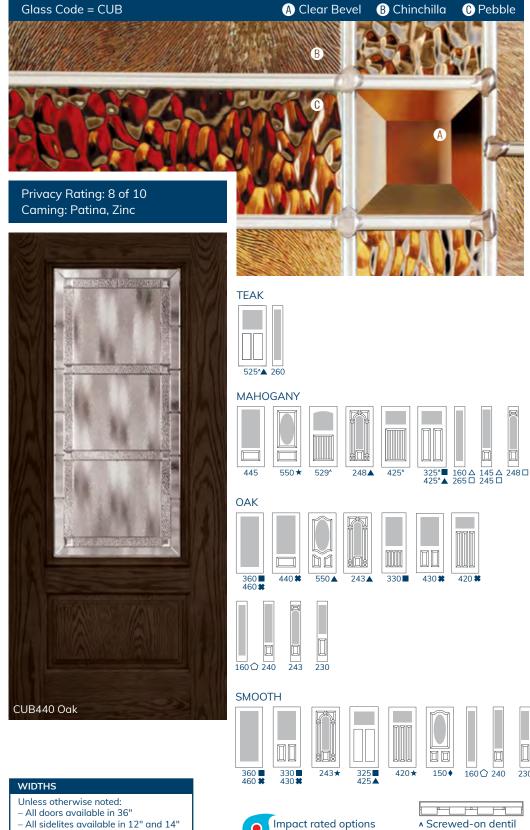


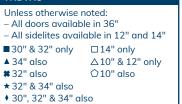
MAHOGANY





CUBE[™]





All Doors and Sidelites in the 6'8" Cube™ Collection are ENERGY STAR certified for all 50 states

available on page 35

230

shelf option

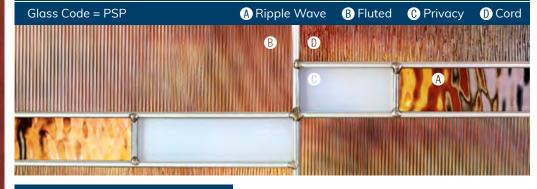
CUB420 Smooth

6'8" height doors and sidelites

#32" also



PALM SPRINGS[™]



Privacy Rating: 7 of 10 Caming: Zinc



WIDTHS

Unless otherwise noted: – All doors available in 36"
32" also

6'8" height doors and sidelites As viewed from outside,

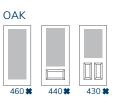
left-handed inswing doors



All Doors and Sidelites in the 6'8" Palm Springs™ Collection are ENERGY STAR certified for all 50 states

MAHOGANY

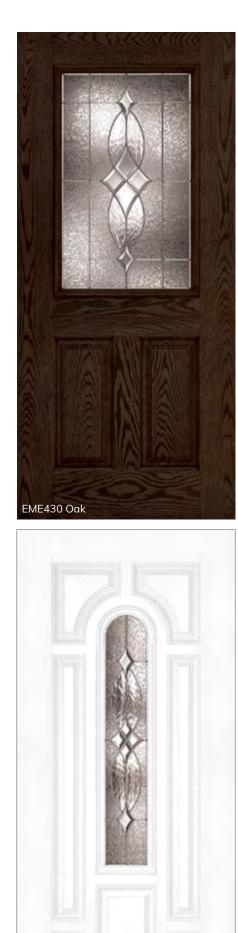








in Smooth pre-painted Pure White



EMERALD[™]





WIDTHS

Unless otherwise noted: – All doors available in 36" – All sidelites available in 12" and 14"			
■ 30" & 32" only ▲ 34" also # 32" also	★ 32" & 34" also ☆10" also		

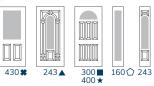
6'8" height doors and sidelites



All Doors and Sidelites in the 6'8" Emerald™ Collection are ENERGY STAR certified for all 50 states





















Privacy Rating: 6 of 10 Caming: Patina, Z<u>inc</u>



WIDTHS

Unless otherwise note – All doors available in – All sidelites available	n 36"
▲ 34" also	☆10" also
★ 32" & 34" also	△10" & 12" only
♦ 30", 32" & 34" also	

6'8" height doors and sidelites



All Doors and Sidelites in the 6'8" Lone Star[™] Collection are ENERGY STAR certified for all 50 states

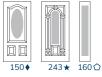


MAHOGANY





SMOOTH







SOLITAIRE

Glass Code = SOL



Privacy Rating: 8 of 10 Caming: Brass, Zinc



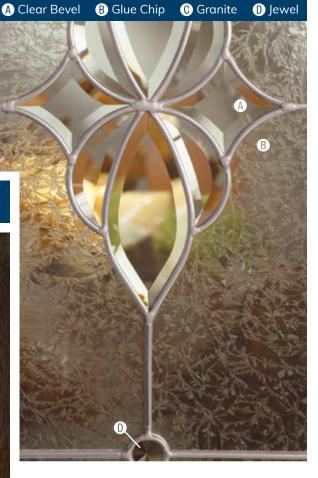
WIDTHS

Unless otherwise noted:			
– All doors available in 36"			
- All sidelites available in 12" and 14"			
■ 30" & 32" only ♦ 30", 32" & 34" also			
▲34" also	riangle 10" & 12" only		
# 32" also	☆10" also		
★ 32" & 34" also			

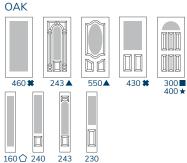
6'8" height doors and sidelites



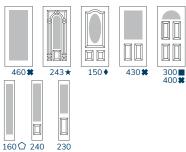
All Doors and Sidelites in the 6'8" Solitaire™ Collection are ENERGY STAR certified for all 50 states







SMOOTH







CLASSIC

Glass Code = CLA

A Clear Bevel B Glue Chip



Privacy Rating: 7 of 10 Caming: Brass, Zinc



WIDTHS

Unless otherwise noted: - All doors available in 36" - All sidelites available in 12" and 14"			
■ 30" & 32" only # 32" also ★ 32" & 34" also	♦ 30", 32" & 34" also û10" also		

6'8" height doors and sidelites



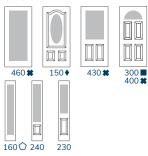
All Doors and Sidelites in the 6'8" Classic Collection are ENERGY STAR certified for all 50 states



6'8" height doors and sidelites

OAK 460 * 440 * 430 * 300 * 400 * 400 *

SMOOTH







IRON JANE



Privacy Rating: 8 of 10 Wrought Iron

Glass Code = IRJ



WIDTHS

Unless otherwise noted: – All doors available in 36" – All sidelites available in 12" and 14" **¥** 32" also □14" only △10" & 12" only ○10" also

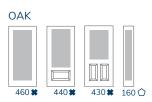
6'8" height doors and sidelites



All Doors and Sidelites in the 6'8" Iron Jane™ Collection are ENERGY STAR certified for all 50 states









IRJ460 Smooth





PTF429 Smooth

PORTOFINO[™]

Glass Code = PTF

A Wrought Iron



Privacy Rating: 9 of 10 Wrought Iron

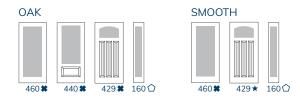




6'8" height doors and sidelites



MAHOGANY 445 160 △ 145 △ 265 □ 245 □







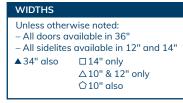




SMOOTH



Screwed-on dentil shelf option

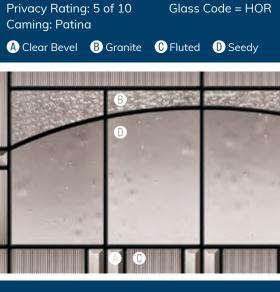


6'8" height doors and sidelites



All Doors and Sidelites in the 6'8" Horizon™, Seville™, and Prescott[™] Collections are ENERGY STAR certified for all 50 states

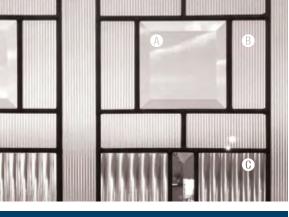




SEVILLE™

Privacy Rating: 7 of 10 Caming: Patina Glass Code = SEV

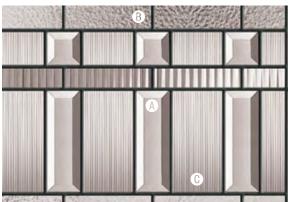




PRESCOTT™

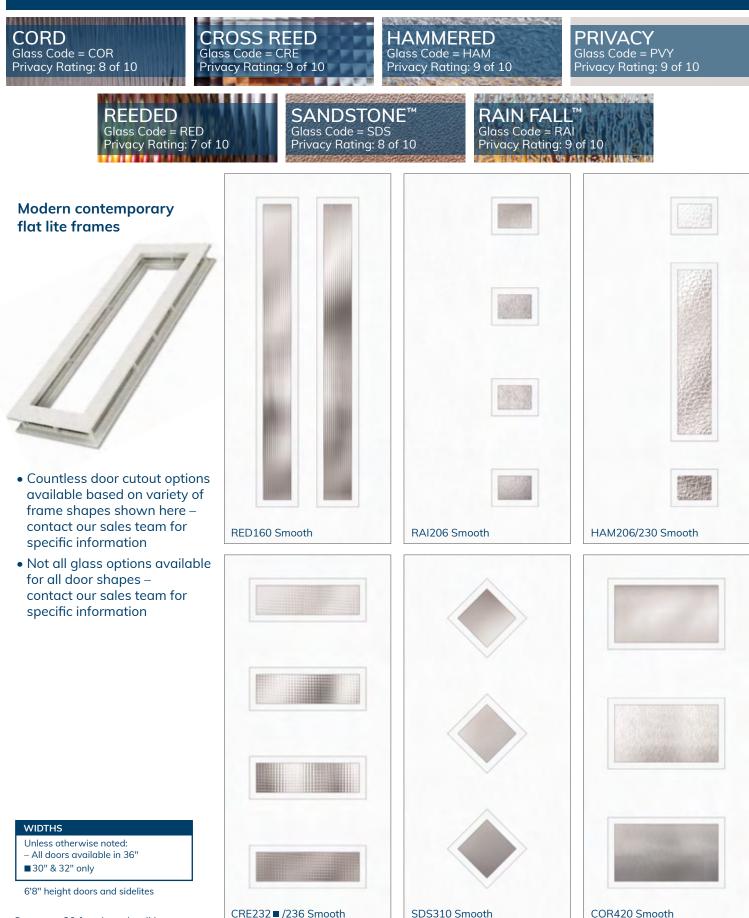
Privacy Rating: 7 of 10 Caming: Patina Glass Code = PSC

A Clear Bevel B Granite C Fluted



A THE A PARTY OF A PAR

METRO[™]



TEXTURED OBSCURE





CROSS REED

Glass Code = CRE Privacy Rating: 9 of 10

HAMMERED

Glass Code = HAM Privacy Rating: 9 of 10

PRIVACY Glass Code = PVY Privacy Rating: 9 of 10

REEDED

Glass Code = RED Privacy Rating: 7 of 10

SANDSTONE™

Glass Code = SDS Privacy Rating: 8 of 10

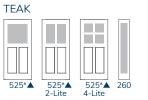
RAIN FALL[™]

Glass Code = RAI Privacy Rating: 9 of 10

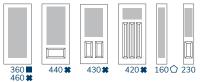












Not all glass options available for all door shapes - contact our sales team for specific information





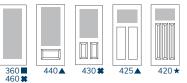
Impact rated options available on page 35



All Doors and Sidelites in the 6'8" Textured Obscure Collection are ENERGY STAR certified for all 50 states



SMOOTH





Metro[™] smooth doors also available with textured obscure glass on page 29

WIDTHS	
Unless otherwise r – All doors availab – All sidelites avail	
 30" & 32" only 34" also 32" also ★ 32" & 34" also 	□ 14" only △ 10" & 12" only ○ 10" also

6'8" height doors and sidelites





PANEL DOORS







Pair panel doors with any applicable sidelite

461

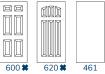
MAHOGANY



















All Doors and Sidelites in the 6'8" Panel Collection are ENERGY STAR certified for all 50 states



square



WIDTHS

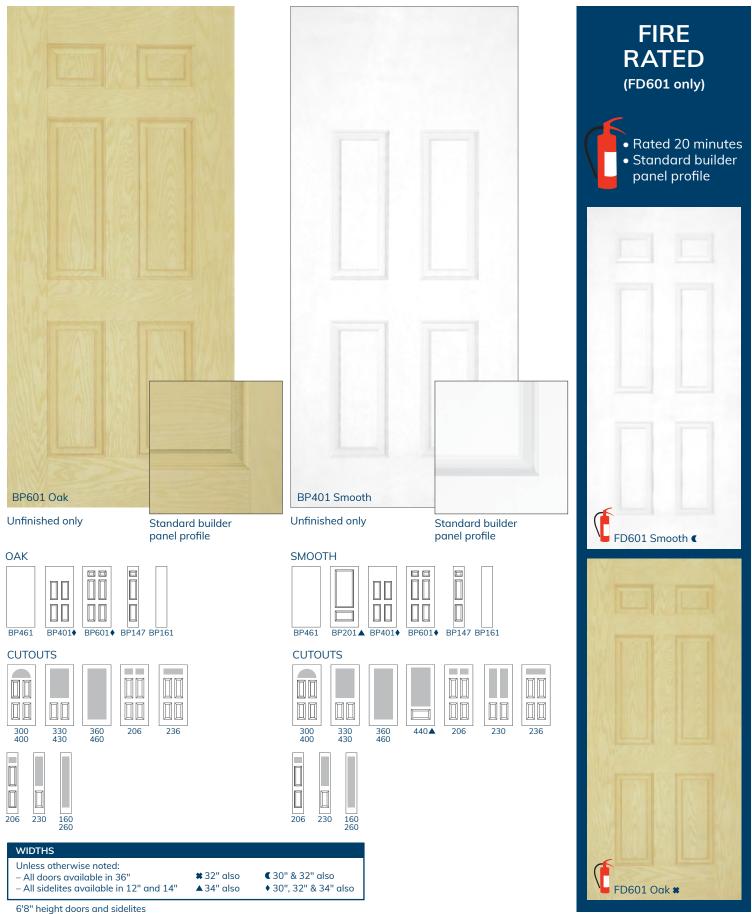
- Unless otherwise noted: - All doors available in 36"
- **#** 32" also
- ★ 32" & 34" also
- **(** 30" & 32" also
- ♦ 30", 32" & 34" widths also

6'8" height doors and sidelites



door with Portofino[™] 160 sidelite in Chestnut Mahogany

BUILDER DOORS



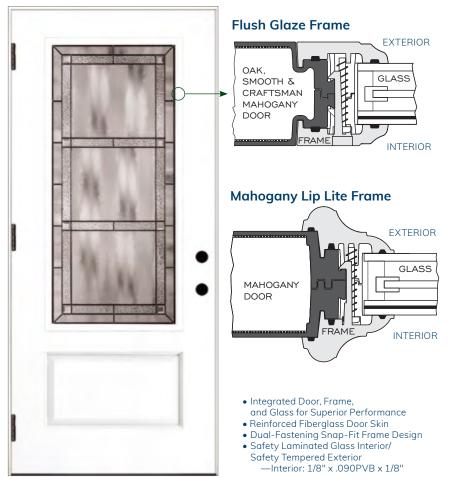
IMPACT

DESIGNED TO MEET IMPACT REQUIREMENTS FOR "HVHZ" AREAS IN FLORIDA



0

High Performance Door & Frame System



• Fiberglass door panels won't dent, rust,

Durability

rot or crack • Ball bearing hinge prevents door sag

No Shutters Required

Flush Glazed Fiberglass Doors

- Duri bedring ninge prevents door sug and hinge wear for smooth operation
 PVC jambs will not rot or absorb
- moisture (no Sill Key[™] System needed)
- Sill Key[™] System (on wood jambs) doesn't allow jamb bottom to sit on sub floor or sill where it is susceptible to water damage**

Performance

- High-performance, dual-fastening snap-fit lite frame—Premium DP and Impact performance
- Flush glaze design—Optimal design and structural performance
- Triple-pane decorative glass with safety laminated interior—energy-efficient and Impact resistant
- 100% CFC-free polyurethane foam core— Energy-efficient insulation and environmentally friendly

Design

- True resemblance of a real wood door Woodgrain: Unique detail in every design Smooth: Crisp design and paintable to match any décor
- Lite frame and stile alignment— Architecturally correct design
- Matching glass caming, sill & hinge finish provides enhanced look and appearance
- High-definition panel embossments give elegant curb appeal

DOOR TYPE	TESTING NUMBER	SWING	Panel/Opaque "Glazed"					
Panel/ Opaque	FL# 20867.2	Outswing	DP Rating	±75	+60 / -70	±55	±55	
Opaque	1 20007.2	Outswing	Outswing	Impact	Yes	Yes	Yes	Yes
Glazed FL# 2086	EL # 208671	.1 Outswing	DP Rating	± 60*	+60 / -70	±55	±55	
	FL# 20807.1		Impact	Yes	Yes	Yes	Yes	

Visit signamark.com for Evaluation Reports and Drawings (go to "Performance Data"). You can also view Evaluation Reports/Drawings at floridabuilding.org.

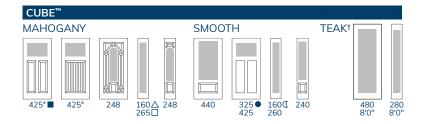
FLORIDA BUILDING CODE TESTING INFORMATION

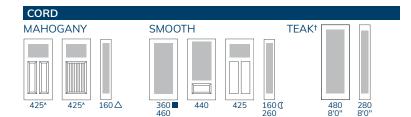
**Maximum protection is achieved only when the door system is installed and caulked properly.

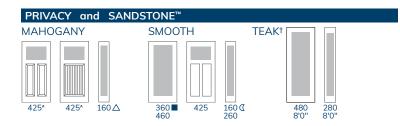
*3/4 Oval DP Rating: + 75 / - 75 (Smooth). Doors with sidelite(s) are continuous head & sill. DP Ratings shown are based on wood jambs. PVC Jamb DP Ratings on website.

ST. JANE®









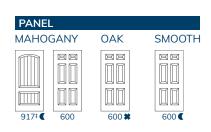
 CLEAR LOW-E

 SMOOTH

 360
 440

 330
 325

 160 (1425)



Screwed-on dentil shelf option

† 8'0" Impact coming 2020



	NEL & FLUSH [†]			
TEAK	MAHOGANY	SMOOTH		
861	917* 680 861 2			
WIDTHS				
– All doo	otherwise noted: ors available in 36" elites available in 12" and 14"	■ 30" & 32" only		

• 30" only

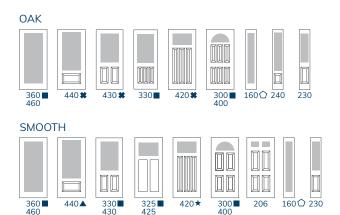
STELLAR™	
MAHOGANY	SMOOTH
550 160 A 265 C	550 400 160 α

TURQ	UOISE™		
MAHO	GANY		
445	550	248	160 △ 265 □
SMOO	ГН		
460	150 550	300 400	160 C 260

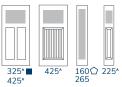
LEHIGH [®]					
MAHO	GANY	SMOOTH			
425^	425^	425			

MINI BLINDS LOW-E			
SMOOTH			
360 4 60	330 430		

_EAR LOW-E Glass Code = CLR



MAHOGANY

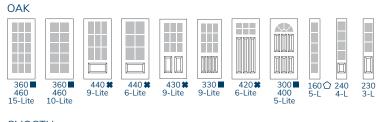






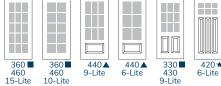
CLR460 Smooth

TERNAL GRILLE LOW-E Glass Code = GBG



400

SMOOTH



300 400 5-Lite 160公 5-L 230 3-L D SDL GRIL ES EI Glass Code = CGS

MAHOGANY





 Screwed-on dentil shelf option





Mahogany Only

Bronze spacer and shadow bars will come standard on all doors with the 3-Lite or 6-Lite Grille profile along with the 2-Lite Sidelite.

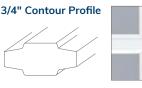
WIDTHS

Unless otherwise noted: - All doors available in 36"

- All sidelites available in 12" and 14"
- 30" & 32" only 10" also
- **#** 32" also

- ★ 32" & 34" also ▲34" also

GRILLE OPTIONS



5/8" Flat Bar Profile

SMOOTH

325 425

6-Lite





GBG430 9-Lite Smooth



6'8" height doors and sidelites



VENT LITES LOCKING latch





Window handle for easy operation



Ergonomic vent handles







WIDTHS

- Unless otherwise noted:
- All doors available in 36"
- All sidelites available in 12" and 14"
- 30" & 32" only \$\Omega 10" also
- **#** 32" also
- ▲ 34" also

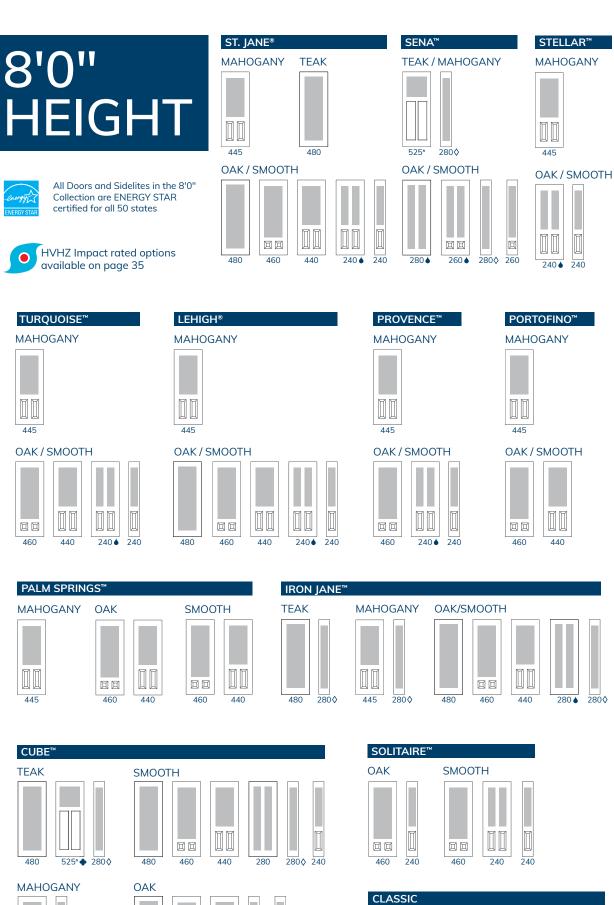






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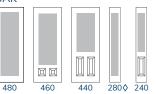
280\$



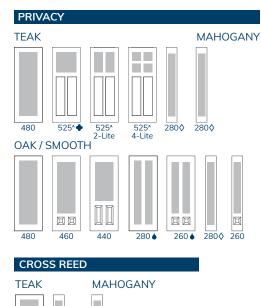
OAK

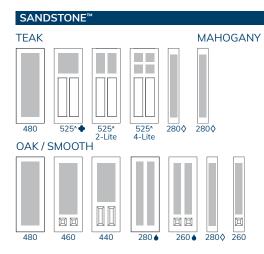
ЫŊ

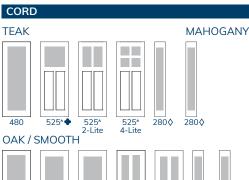
SMOOTH



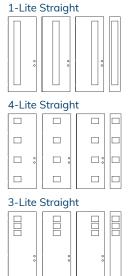




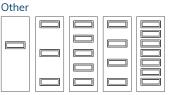




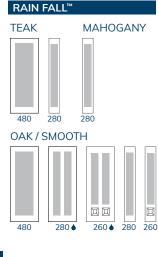
260

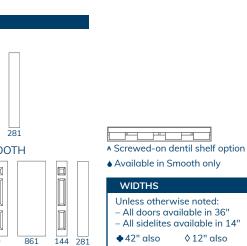


METRO[™] SMOOTH

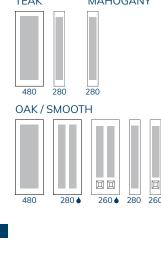


Metro[™] available with Textured Obscure shapes shown here - contact our sales





glass. Countless door cutout options available based on variety of frame team for specific information.



CLEAR LOW-E PANEL OAK / SMOOTH TEAK 480 460 440 280 🌢 861

280\$

MAHOGANY

280◊

480

480

TEAK

480

480

TEAK

480

280\$

460

525*

280 🌢

OAK / SMOOTH

HAMMERED

OAK / SMOOTH

280\$

280 🌢

525* 2-Lite

260 🌢

260 🌢

525* 4-Lite

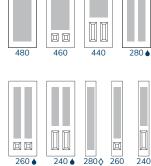
280◊ 260

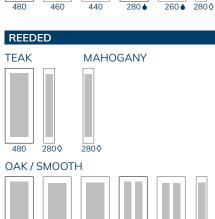
280◊ 260

280\$

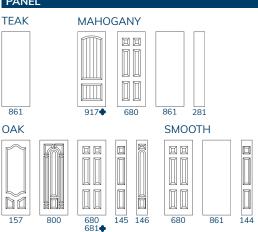
MAHOGANY



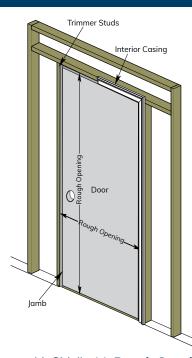


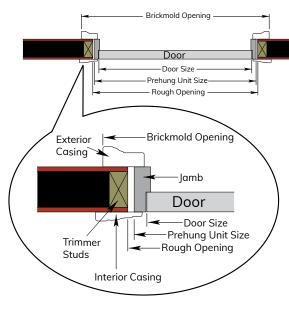






ROUGH OPENING, DOOR SWING & HANDING





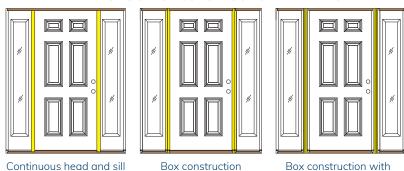
Notice: Listed at right are some of the most common door configurations, with rough opening dimensions. If you find that your rough opening does not match the standard sizes, we have options that help to accommodate almost any rough opening size.

Doors with Sidelite(s): Rough Opening sizes shown on page 41 are for a standard continuous head and sill setup with primed wood jamb or unfinished PVC jamb.

Note: Some PVC Jamb options may add 1/2" per sidelite to the width shown in the chart at right (this will be a continuous head and sill unit, but at a box construction size).

Box Construction Size Option: We also offer our doors in box construction size depending on jamb option. This size adds 1/2" to the measurements shown per sidelite.

PRE-HUNG SETUP CONSTRUCTION EXAMPLES



Continuous head and sill

Box construction with spread mullion

Box Construction with Spread Mull Option: Allows for a 1/2" to 3" spread between door and sidelite. Built as standard box construction and only available on certain jamb options.

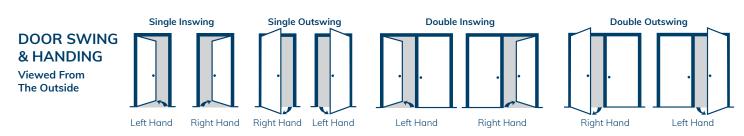
Double Door with Two Sidelites: Only available in Box Construction as standard and no Spread Mullion.

Outswing Units: Come standard with a Bumper-Style Sill, which requires that you subtract 1–1/8" from the Prehung Unit and Rough Opening height. Also add 1/2" to Brickmold Opening for width.

Wheelchair Accessible: Subtract 7/8" from any of the heights shown.

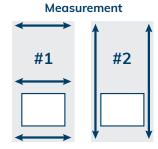
Threshold: Inswing Units – Threshold height is 1–3/8", which allows for approximately 1" opening clearance. If a spacer is needed under sill to allow for proper opening clearance, please adjust rough opening accordingly.

Transom: To calculate rough opening height with a transom, add the actual transom height to the brickmold opening height.



HOW TO DETERMINE YOUR ROUGH OPENING

- 1. Between the studs, measure width at top, center and bottom of opening. Record the smallest measurement in the white box.
- 2. From floor up to the bottom of the header, measure height at both sides of the opening. Record the smallest measurement in the white box.



41

ROUGH OPENING CHART

NOMINAL DOOR WIDTH	NOMINAL DOOR HEIGHT	PREHUNG UNIT SIZE	ROUGH OPENING	BRICKMOLD OPENING	
14"	6/8	15–1/2" x 81–5/8"	16–1/4" x 82–1/8"	18" x 82–7/8"	TRANSOMS
12"	6/8	13–1/2" x 81–5/8"	14-1/4" x 82-1/8"	16" x 82–7/8"	Limited rectangular
10"	6/8	11-5/8" x 81-5/8"	12-3/8" x 82-1/8"	14–1/8" x 82–7/8"	transoms available –
14"	7/0	15–1/2" x 85–5/8"	16-1/4" x 86-1/8"	18" x 86–7/8"	contact our sales
14"	8/0	15–1/2" x 97–5/8"	16–1/4" x 98–1/8"	18" x 98–7/8"	team for specific
36"	6/8	37–1/2" x 81–5/8"	38–1/4" x 82–1/8"	40" x 82–7/8"	information
34"	6/8	35–1/2" x 81–5/8"	36-1/4" x 82-1/8"	38" x 82–7/8"	12" Height
32"	6/8	33–1/2" x 81–5/8"	34-1/4" x 82-1/8"	36" x 82–7/8"	
30"	6/8	31–1/2" x 81–5/8"	32-1/4" x 82-1/8"	34" x 82–7/8"	
36"	7/0	37–1/2" x 85–5/8"	38–1/4" x 86–1/8"	40" x 86–7/8"	
36"	8/0	37–1/2" x 97–5/8"	38–1/4" x 98–1/8"	40" x 98–7/8"	
42"	8/0	43–1/2" x 97–5/8"	44–1/4" x 98–1/8"	46" x 98–7/8"	10 36 10 12 36 12
36"-14"SL	6/8	52–1/2" x 81–5/8"	53–1/4" x 82–1/8"	55" x 82–7/8"	14 32 14
36"-12"SL	6/8	50-1/2" x 81-5/8"	51–1/4" x 82–1/8"	53" x 82–7/8"	
36"-10"SL	6/8	48–5/8" x 81–5/8"	49–3/8" x 82–1/8"	51–1/8" x 82–7/8"	
32"–14"SL	6/8	48-1/2" x 81-5/8"	49–1/4" x 82–1/8"	51" x 82–7/8"	
32"-12"SL	6/8	46-1/2" x 81-5/8"	47–1/4" x 82–1/8"	49" x 82–7/8"	
36"-14"SL	7/0	52–1/2" x 85–5/8"	53–1/4" x 86–1/8"	55" x 86–7/8"	14 36 14 72
<u>36"–14"SL</u>	8/0	52-1/2" x 97-5/8"	53–1/4" x 98–1/8"	55" x 98–7/8"	
42"-14"SL	8/0	58–1/2" x 97–5/8"	59–1/4" x 98–1/8"	61" x 98–7/8"	14–3/4" Height
36"-14"SL	6/8	67–1/2" x 81–5/8"	68–1/4" x 82–1/8"	70" x 82–7/8"	
36"-12"SL	6/8	63–1/2" x 81–5/8"	64–1/4" x 82–1/8"	66" x 82–7/8"	
36"-10"SL	6/8	59–3/4" x 81–5/8"	60–1/2" x 82–1/8"	62–1/4" x 82–7/8"	
32"-14"SL	6/8	63–1/2" x 81–5/8"	64–1/4" x 82–1/8"	66" x 82–7/8"	10 36 10 12 36 12
32"–12"SL	6/8	59–1/2" x 81–5/8"	60–1/4" x 82–1/8"	62" x 82–7/8"	14 32 14
36"-14"SL	7/0	67–1/2" x 85–5/8"	68–1/4" x 86–1/8"	70" x 86–7/8"	
36"-14"SL	8/0	67–1/2" x 97–5/8"	68–1/4" x 98–1/8"	70" x 98–7/8"	
42"-14"SL	8/0	73–1/2" x 97–5/8"	74–1/4" x 98–1/8"	76" x 98–7/8"	
72" (36–36)	6/8	74" x 81–5/8"	74–3/4" x 82–1/8"	76–1/2" x 82–7/8"	14 36 14 72
68" (34–34)	6/8	70" x 81–5/8"	70–3/4" x 82–1/8"	72–1/2" x 82–7/8"	
64" (32–32)	6/8	66" x 81–5/8"	66–3/4" x 82–1/8"	68–1/2" x 82–7/8"	
60" (30–30)	6/8	62" x 81–5/8"	62-3/4" x 82-1/8"	64–1/2" x 82–7/8"	
72" (36–36)	7/0	74" x 85–5/8"	74–3/4" x 86–1/8"	76–1/2" x 86–7/8"	
72" (36–36)	8/0	74" x 97–5/8"	74–3/4" x 98–1/8"	76–1/2" x 98–7/8"	
84" (42–42)	8/0	86" x 97–5/8"	86–3/4" x 98–1/8"	88–1/2" x 98–7/8"	
88" (12-32-32		93" x 81–5/8"	93–3/4" × 82–1/8"	95–1/2" x 82–7/8"	
96" (12–36–36		101" x 81–5/8"	101-3/4" x 82-1/8"	103-1/2" x 82-7/8"	
92" (14-32-32	/	97" x 81–5/8"	97-3/4" x 82-1/8"	99–1/2" x 82–7/8"	
100" (14-36-3	/	105" x 81–5/8"	105-3/4" x 86-1/8"	107-1/2" x 82-7/8"	
100" (14-36-3		105" x 85–5/8"	105-3/4" x 98-1/8"	107-1/2" x 86-7/8"	
100" (14–36–3	36–14) 8/0	105" x 97–5/8"	105–3/4" x 98–1/8"	107–1/2" x 98–7/8"	

LIMITED LIFETIME WARRANTY

For Purchases Made On or After August 1, 2018

Signamark fiberglass exterior entry and patio door systems, door slabs and other components (hereinafter Product) by Trinity Glass International, Inc. (hereinafter Trinity) are warranted to be free from defects in material and workmanship that would render the Product unfit for its intended use under normal conditions, subject to the conditions and restrictions contained herein. This warranty extends only to the original purchaser of the Product (hereinafter Customer) from Trinity, from the date the Product is first purchased and extending to the following periods:

Limited Lifetime Warranty on all door slabs and sidelite slabs

Limited Lifetime Warranty on PVC jambs, brickmoulds and mullions

Limited Lifetime Warranty on doorlite (glass) frames

10 Years Limited Warranty on insulated glass against seal failure

5 Years Limited Warranty on factory finish (paint and stain)

2 Years Limited Warranty on wood products (i.e. jambs, brickmoulds, mullion) and all other components not specified in this warranty

The following are exceptions that may void the warranty or are not otherwise considered to be defects in material or workmanship:

- 1. Damage caused by failure to comply with the installation, finishing and maintenance instructions and recommendations by Trinity.
- 2. Damage caused by improper storage and handling, abuse, abnormal and unreasonable use by the Customer or other parties beyond the control of Trinity, to include but not limited to damages caused during shipping, handling, installation, or any act(s) performed to the Products not in compliance with Trinity's instructions and recommendations.
- 3. Damage from harsh natural conditions, including but not limited to substantial exposure to sun, salt spray, lightning, windstorms, earthquakes, acts of God, and other severe environmental conditions including but not limited to harsh chemicals or solvents, such as acidic brick washes or stucco leach.
- 4. Broken or shattered glass, normal wear and tear of components, improper maintenance, improper cleaning, improper caulking, and damage caused by pets or wild animals.
- 5. Bowing not exceeding 1/4 inch in the plane of the door. This shall be determined by placing a straight edge on the bowed surface of the door and measuring the point of maximum distance between the bottom of the straight edge and the surface of the door, accounting for panels and glazing recesses.
- 6. For unfinished Products, failure to properly finish all door/sidelite/transom surfaces and/or jamb materials within 2 weeks of installation or 6 months from the date of purchase, whichever is sooner.
- 7. Natural variations in color or texture of any wood grain surface shall not be considered a defect. When exposed to direct sunlight over long periods of time, discoloration may occur, but this will be within the accepted tolerances contained within 5 Delta E units, calculated in accordance with ASTM E 308-85, ASTM E 805-81 and ASTM D 2244-85, effective on the date the product is manufactured. Non-uniform fading and/or color changes are natural occurrences if the exterior surfaces of the products are not equally exposed to the sun and other environmental conditions.
- 8. Natural conditions created during the manufacturing process used in making decorative glass panels such as bubbles, streaks and swirls in decorative glass shall not be considered a defect. Irregularity in glass that is not visible from farther than six feet shall not be considered defects.
- 9. Any damage caused by improper installation of a storm door or the installation of a non-ventilating, full glass storm door shall void this warranty.
- 10. This warranty applies only to Products installed in owner occupied residential dwellings within the U.S., during the Customer's ownership, and is non-transferable.
- 11. Repaired or replaced components are warranted on the same terms and only for the remainder of the original warranty period. Color and grain match are not guaranteed. Trinity reserves the right to discontinue or change products or components. If a product or component is not available, Trinity may select and provide a like product or component of equal quality and price.

Warranty Claim Procedures:

In the event of a defect covered under this warranty, Customer shall comply with the following claim procedures:

- 1. Written warranty claim shall be presented to Trinity.
- 2. Customer's written claim must include the following information:
 - Nature or adequate description of defect(s).
 - Identification of product including size, design, type, and product number (if available).
 - Date of purchase.
 - Proof of purchase.
- 3. Upon Trinity's request, Customer must permit Trinity (or its representative) to inspect the claimed defective Product and provide photographs of the defective Product. Trinity shall have 30 days from receipt of Customer's written claim to exercise this option to inspect.

Upon receipt of a valid claim, Trinity shall have the option to either repair the product or provide a replacement product of like kind and design. Further, in lieu of repair or replacement, Trinity reserves the right to refund the Customer's purchase price (not replacement price). THIS SHALL BE THE CUSTOMER'S SOLE AND EXCLUSIVE REMEDY, AND IN NO EVENT SHALL TRINITY BE RESPONSIBLE FOR LABOR, SHIPPING, FINISHING EXPENSES, REMOVAL OF PRODUCT, INSTALLATION OF REPLACEMENT PRODUCT, OR OTHER INCIDENTAL AND/OR CONSEQUENTIAL CHARGES, COSTS, EXPENSES OR CLAIMS INCURRED BY CUSTOMER.

If Trinity elects to refund the purchase price, this warranty will be prorated from the date of purchase in the following manner: 0-5 years, 100% of the original purchase price; 6-10 years, prorated at 75% of original purchase price; and 11 years and up, 50% of original purchase price.

Trinity makes no other warranty, including a warranty of merchantability or fitness for a particular purpose, with respect to the product or replacement except to the extent provided herein. Invalidation of any one or more of the provisions of this limited warranty shall in no way affect any of the provisions in this limited warranty which remain in full force and effect. Any and all legal actions for any and every breach of this warranty shall be instituted and maintained in any court of competent jurisdiction in the County of King, State of Washington. Trinity reserves the right to modify the terms and conditions of this warranty without prior notice.

Trinity Glass International, Inc. | 33615 1st Way South | Federal Way, WA 98003

Revised 7/30/2018

FINISHING INSTRUCTIONS

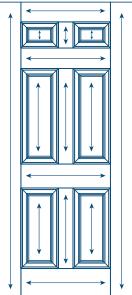
SIGNAMARK HAND STAINED DOORS: Signamark hand stained doors already come with a polyurethane UV top coat which protects the door during the 5 year finish warranty. It does not require additional topcoats at time of purchase but you will need to apply additional topcoats after 2-5 years as mentioned in the Care & Maintenance section below.

PAINTED FINISH: SMOOTH FIBERGLASS DOORS

SMOOTH FIBERGLASS DOORS: You can use any high quality oil based or latex based exterior paint. Priming the door is not required, but we do recommend a light sanding with 600 grit sandpaper for better paint adhesion. Before applying a paint, wipe the door and doorlite frame with a damp cloth to remove any dirt, oil, or debris. Allow the surface to fully dry before painting. For a pleasing look, we recommend painting with strokes in the directions shown. Apply at least two coats of paint, following the paint manufacturer's recommended instructions along with drying time between coats.

CARE & MAINTENANCE

We recommend on any hand stained product that you reapply a UV topcoat over the existing topcoat every 2-5 years to protect your beautiful entryway from harsh weathering. We do not recommend stripping the finish. In locations with severe weather exposure, more frequent maintenance may be required. Caulk as well as repaint your doors as soon as deterioration can be detected.



SIGNAMARK[®]

Fiberglass Entry Door Systems

SELECT PROGRAM OFFERING



Contact our sales team at 1 800 235 5533 for specific finishes and options