

FINISHING INSTRUCTIONS

PREPARE YOUR NEW DOOR FOR FINISHING

1. Sand the entire surface lightly using 5/0 sandpaper (180 grit) before you apply first coat of finish.
2. Wipe dust and sand grit from door with a clean cloth - avoid using abrasive or caustic cleaners.

Note: Excessive sanding could damage veneer. StainTru™ product is 1/16" thick, PrimeAdvantage™ product is 1/8" thick.

FINISHING INTERIOR DOORS

FOR CLEAR OR STAIN FINISH - STAINTRU™ PINE, STAINTRU™ RED OAK AND STAINTRU™ HARDWOOD

(NOT RECOMMENDED FOR PRIMEADVANTAGE™): Prepare StainTru™ doors as listed above. Apply a base coat of pre-sealer before staining. Then apply stain to door. In some situations multiple coats may be required to achieve desired stain color. Finish by applying two coats of clear top coat (for best results lightly sand between coats). Finish all six sides of door slab with stain and top coat.

Note: Always follow stain manufacturer's instructions for best results. It is recommended to use our StainTru™ Cherry, StainTru™ Mahogany or StainTru™ Red Oak for all dark stain applications.

FOR PAINT FINISH - PRIMEADVANTAGE™ (ALTHOUGH ENTIRE LINE OF DOOR PRODUCTS CAN BE PAINTED, PRIMEADVANTAGE™ IS RECOMMENDED FOR PAINT ONLY FINISH):

Prepare door as listed above. PrimeAdvantage™ doors are pre-primed, so all you need to apply is 1-2 coats of either latex or oil based paint. For StainTru™ Pine, StainTru™ Red Oak and StainTru™ Hardwood doors it is recommended to apply a prime coat first before painting. Then apply two coats of either latex or oil based paint. Finish all six sides of the door slab with primer and paint.

Note: Always follow paint manufacturer's instructions for best results.



TIBURON™
Z760 ZINC
STAINTRU™ PINE



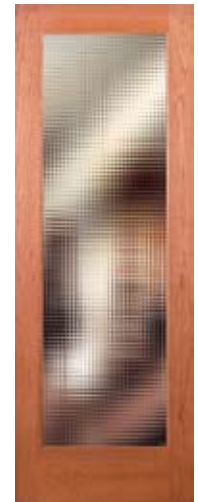
FIVE PANEL FOSSILE™
L005
PRIMEADVANTAGE™



HARVEST™
E631
STAINTRU™ RED OAK



9-LITE MICRO REVERSE
G155
STAINTRU™ KNOTTY ALDER



CROSS REED
G455
STAINTRU™ CHERRY

ABOVE PRODUCTS SHOWN FINISHED FOR ILLUSTRATION PURPOSES ONLY

MAINTENANCE

SIGNAMARK Doors have been specially engineered using quality materials to bring you years of lasting beauty and performance. Once you have applied your chosen finish you should periodically inspect your doors for wear. Doors exhibiting any signs of wear should be maintained according to the stain or paint manufacturer's recommendations.